Smart Sensor

ZG2 Series 2D Measurement Sensor

OMRON

2D Laser Profile Measurement System

ZG2 debut! Achieving stable measurement through innovative technology

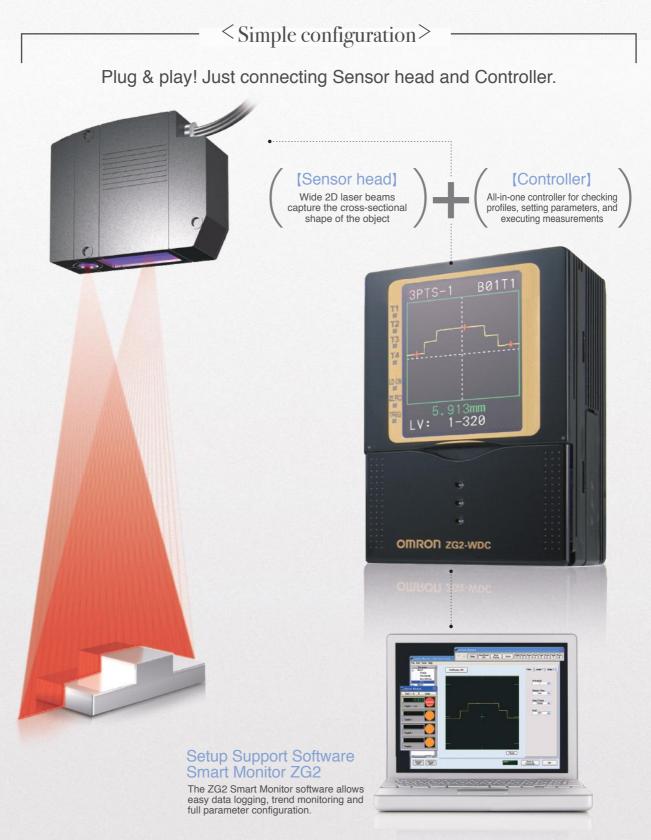






Easier and much more accurate for profile measurement

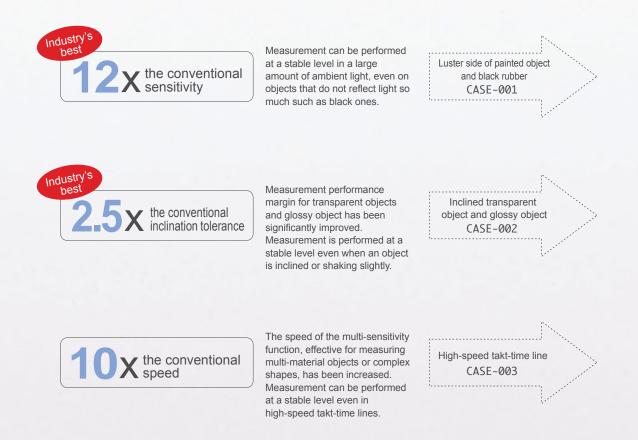
Stable measurement regardless of color, material, and shape complexity



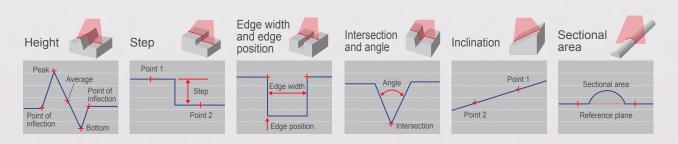
*Equipped with sensor controller ZG2-WDC_1A as standard.

<Enhanced Performance> Evolution

Through innovative technology the ZG2 offers superior performance to conventional 2D sensors.



A wide variety of measurement items



CASE-001 Evolution

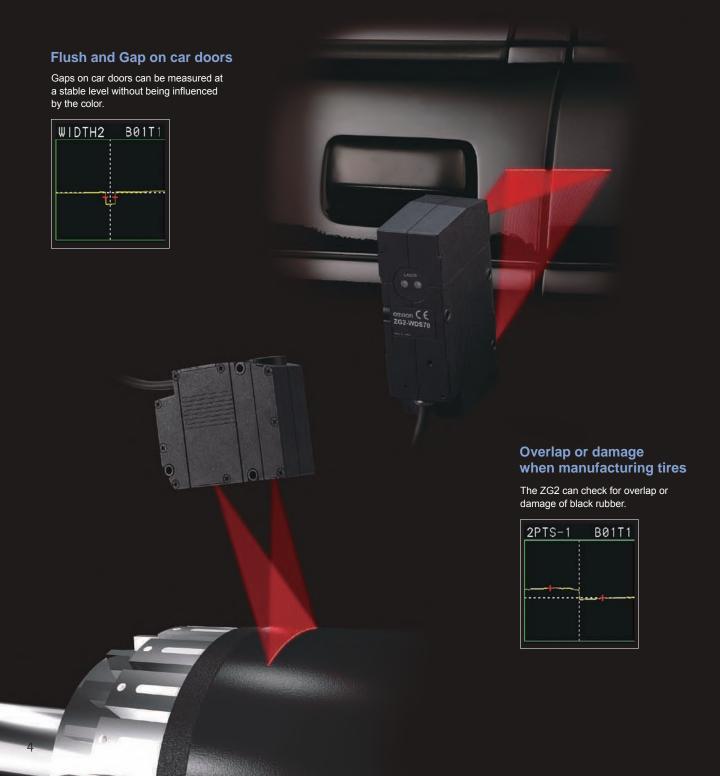




Painted object and black rubber

Dark colored materials or materials with a matt finish, like black rubber often do not reflect sufficient light to maintain a stable measurement. They are also susceptible to the influences of ambient light so are difficult to measure using conventional laser measurement sensors. The ZG2 solves these problems because it is supersensitive and significantly reduces ambient noise. It also has an APS function to automatically tune parameters such as a receiver's sensitivity and background suppression level at optimal levels according to the ambient light conditions. Shape profiles can also be easily reproduced at optimal conditions to achieve high precision measurement. Measurement of moving objects is possible because measurement can be performed within a short exposure time.

* For details, see descriptions of the APS function (page 9) and new optical system ONPS (page 8).



CASE-002 Evolution



Inclined transparent object or glossy object

On an object with strong regular reflection components such as luster sides and transparent objects, the amount of light reflection significantly reduces when the object is slightly inclined, lowering measurement stability. The sensor head ZG2-WDS3VT with a high-performance gauss lens is the solution for the problem. Its inclination acceptance range has been increased to 2.5 times as compared to conventional models so transparent objects can be measured up to a $\pm 5^{\circ}$ inclination at a stable level. Because the ZG2 has this function, it is useful for assembly inspections for lenses and glass plates.

% For details, see descriptions of the high-performance gauss lens (page 8).

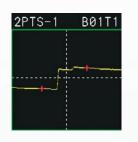
Assembly inspection of electronic parts The ZG2 can measure parts with glass or a glossy object

such as CCDs. CMOSs. and crystal splinters of quartz

resonators at a stable level. It can be used for assembly

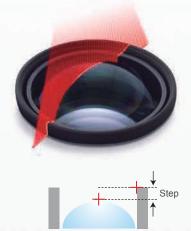
inspections of parts because it can measure steps on a

substrate or package side.



Assembly inspection of lenses

The ZG2 can measure the step between the peak of a lens and lens holder to check if they are assembled properly.



CASE-003 Evolution

High-speed takt-time line

Reproducing a clear, stable profile is difficult for objects with both black and metal sides, cylindrical objects, and complex-shaped objects because the amount of laser reflection and reflection angle differ according to the positions of different materials on such objects. To solve the problem, Omron's unique "multi-sensitivity function" has been improved. The measurement speed for the function has been increased so that the function can be used in high-speed takt-time lines.



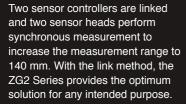
% For details, see descriptions of high-speed multi sensitivity (page 9).



CASE-004 Evolution

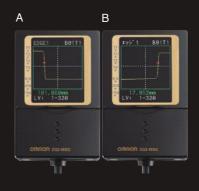
Measurement of wide target

Α



EDGE1	B01T1	EDGE1	B01T1
	А	В	
│	Edua		
	····· Edge	width	

R



CASE-007 Simplified Sensor Head Adjustment

The "installation correction function" automatically makes adjustments to parallelly align the sensor head with the target. The function eliminates the gap between the reference plane and sensor head inclination caused during setup and in turn significantly reduces the time spent for adjustment during the setup of the sensor head.

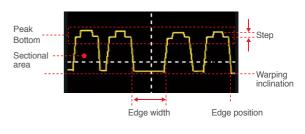


* When inclination is great, a measurement error may occur. Check the measurement accuracy in actual measurement conditions prior to use.

CASE-009

Simultaneous measurement of two or more points

Measurements can be performed for up to eight measurement points selected from a profile simultaneously so different types of inspections can be carried out at the same time when necessary. Measurement items can be selected from among 20 items including edge width, height, inclination, step, and sectional area according to the intended purpose.



CASE-011 Evolution

Data Storage and Trend Analysis

A data storage unit is now available for storing measurement values and profile data. Data can be loaded on a PC from a memory card or via serial communication and can be used to manage manufacturing history, monitor tendency, or analyze defects.



* For logging capacity, see System Configuration (page 10).

CASE-005

Measurement by finding the inflection point of the object

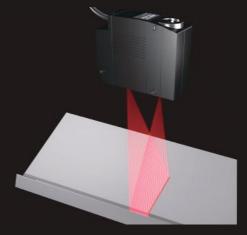


The sensor has a measurement function to capture points where an angle varies on a target as an "inflection point." This function enables the measurement of a step or edge width of a feature point of a target.



CASE-006

Measurement of position and angle of intersection



The sensor has a function to measure the "intersection coordinates" and "intersection angle" on two linear lines on a target. An example of a useful application of this function is tracer control for a welding torch for targets to be welded.



CASE-008 Intuitive setting

Basic setting requires only three steps. Omron's unique interface maximizes the sensing performance with extremely simple operation.

CASE-0010

Active Position Compensation Control

The position and inclination are automatically corrected even for targets for which positioning is difficult. This helps to perform stable in-line measurement.



Display a profile.

A profile is displayed as soon

as the power is turned ON.* Adjust

the Sensor Head

viewing the profile

position while

on the screen

In the FUN mode

Example) 2-point step measurement

Select a measurement item.

Select the icon for

measured, such

as height, step, or

the item to be

sectional area

MEAS/ITEM



When a target is inclined, step measurement result is greater than the actual value.



accurately utilizing the "inclination correction function."

CASE-012 Evolution

Large Programme Capacity

Measurement conditions for up to 16 items (16 banks) can be registered in the sensor controller unit. Banks can be easily switched by inputting a signal, inputting a command, or operating a key. When the data storage unit is used, up to 4,096 banks can be registered for quick response to flexible production lines.



the range to be measured with the box on the

Simply enclose

Specify the measurement range

profile. The ZG2 automatically optimizes the sensina conditions.

* Screen images are simulated

Sensor Head

2 Dimensional Measurement

A light-cutting method is used. The widely-spread laser beam is projected on the measurement object to measure its cross-sectional shape.

Measurement principle

A band-like laser beam is projected on the measurement object, and the reflection from the object is received by the CCD. A shape profile of the measurement object is formed based on the principle of triangular distance measurement. Since 2D data of the X and Z axes are measured simultaneously, there is no need to move either the sensor or measurement object.

[Three CCD modes]

Since three CCD modes are available; high-speed mode, standard mode, and high-precision mode, the ZG2 can be used for processes that require high speed or inspections that require higher precision. The measurement center distance remains fixed even when the mode is changed so the sensor head position does not need to be adjusted.

Evolution Suitable for transparent and mirror surface objetcs High-performance gauss lens [TAGG]

Patent pending Mounted on the ZG2-WDS3VT

The new gauss lens was born out of Omron's passion for sensing technology. In the lens, a coupling lens structure including an aspherical lens is used, which allows for clear, bright images with low aberration, even though it is a wide-angle lens. Previous lens designs could not receive sufficient light reflection when objects were inclined. Using the new TAGG lens design, light reflection can be received at angles up to $\pm 5^{\circ}$. The lens shows excellent performance for stable measurement of mirror and gloss surfaces with large amounts of regular reflection components and also transparent objects such as glass.

[TAGG]: Transparency And Gloss surface detector by Gauss composition

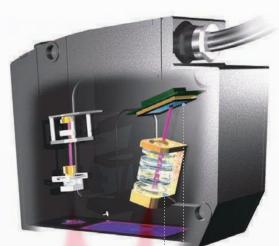


New optical system ONPS Patent pending

Utilizing its unique optical filter technology, Omron has developed a new optical system where ambient light components are effectively removed so that only necessary reflection components from the object can be received. A control system is also used in which the laser exposure period and the CCD receiving period are synchronized. The combined effect of these has achieved ambient illumination resistence of 7,000 lx, seven times higher than conventional models. Measurement can be performed at a stable level without being influenced by fluorescent light or other surrounding conditions.

Fluorescent light Only ambient light components are blocked.

 $\cite{ONPS} i: Optical Noise Protection System$



. CCD

 High-performance gauss lens [TAGG]

Sensor Controller

Powerful functionality in a compact design

The business card sized ZG2 controller incorporates a built in LCD monitor for profile visualization. The LCD display also gives access to the ZG2's intuitive and simple to use setup screens.

The controller also includes a USB and RS-232 interface for easy connectivity.

Operation interface

Measurement conditions are indicated by easy-to-understand icons

Select an icon directly with a function key

Evolution



of material and color

APS function Patent pending

Input/output interface Equipped with USB and RS-232C port as standard.

The real-time parallel output unit for extending a parallel port is



available (optional)



A feature of 2D measurement sensors is projecting a wide beam onto an object to be measured in order to simultaneously check dimensions such as the width and gap. However, since light reflects differently according to the material, color, and shape of an object's surface, experience and skill are required to obtain the most adequate profile which is a prerequisite of high-precision measurement. As a result, measurement sometimes takes a long time. The ZG2 has an "APS function" developed by combining a variety of techniques for obtaining profiles. An optimal profile with no lost part can be obtained with the simple push of a button, even from black objects, and also in conditions with ambient light where adjustment was difficult using conventional sensors. Optimal tuning is simple and easy so startup work time can be significantly reduced.

[APS]: Auto Profile Search

Evolution Stable measurement for complex shapes

High-speed multi sensitivity Patent No. 3575693

Omron's unique "multi-sensitivity function" is used to measure complex shapes by varying the intensity of the laser light over different areas of reflectivity across the object. The function has been further improved in the ZG2 Series. The optimal profile is formed according to the reflection of the object approximately two to ten times faster than in former models. The ZG2 can now perform measurements on higher-speed takt-time lines.

Principle

While switching sensitivity levels for workpieces of which reflectivity varies from part to part, the sensor inputs multiple images and combines parts taken at the optimal sensitivity into a single image. This produces an image of the entire workpiece

Effect

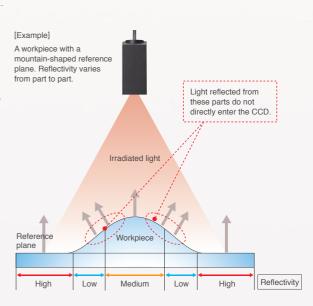
Image obtained from ordinary processing

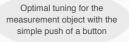


Image obtained using

the multi-sensitivity

function





5.913mm 1-320

Full-scale photograph

OMRON ZG2-WDC

3PTS-1

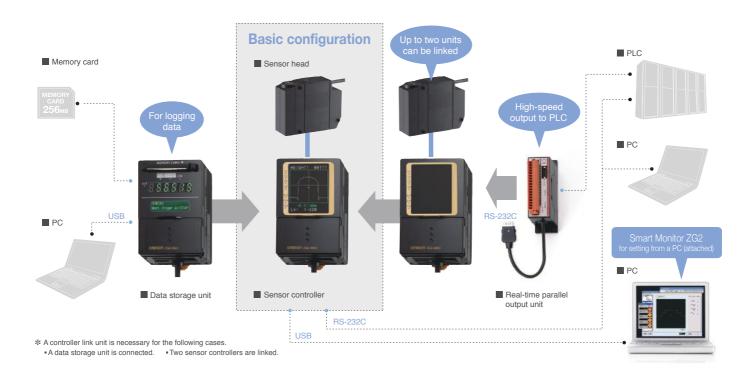
V:

B01T1



Lost part on a profile due to insufficient amount of light received

System Configuration



Evolution 27 m max. Sensor Head Extension Cables

Highly-flexible extension cables of four different lengths are available. The distance between the sensor head and sensor controller can be extended up to 27 m without delaying image input periods.



Evolution Multi function unit Data Storage Unit ZG2-DSU

[Collect measurement values]

Up to 65,000 values can be stored in the memory of the main unit. Up to 7,150,000 values (65,000 values x 110 files) can be saved in a memory card (256 MB).

[Readiness for high-mix production]

Up to 4,096 banks of data for stage replacement can be saved for quick response for high-mix production lines.

[Save profile data]

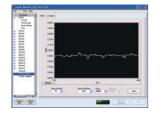
Up to 5,120 object profiles can be saved. Up to 35,328 profiles (256 profiles x 138 files) can be saved in a memory card (256 MB). Saved data can be used for analyzing defects.

* Saving capacity differs according to set conditions. See the Ratings and Specifications table.

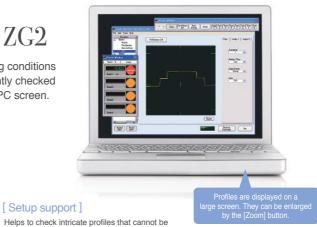
Setting, Analysis, and Data Storage via PC Setup Support Software Smart Monitor ZG2

Using the software equipped with the sensor controller ZG2-WDC_1A, sensing conditions can be easily specified using a PC. Intricate profiles, which cannot be sufficiently checked on the Controller's LCD monitor, can be enlarged for thorough checking on a PC screen.

[Measurement value logging] Measurement value logging results are displayed in a time series. They are useful for trend management.



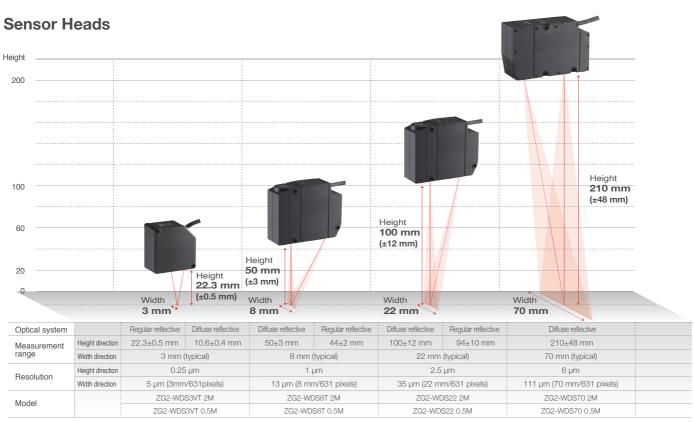
[Profile logging] Evolution In addition to measurement values, profile data logging is now enabled.



Helps to check intricate profiles that cannot be sufficiently checked on the controller's LCD monitor and provides easy-to-view setting lists for easy setting.

Connect the PC where Smart Monitor ZG2 is used and the sensor controller by the USB cable attached to the sensor controller (ZG2-WDC_1A) together with Smart Monitor ZG2.

Order Information



* For details, see the Ratings and Specifications Table.

Sensor Controllers

Note : Setup support software for PC is attached.

Appearance	Power supply	Output type	Model			
		NPN	ZG2-WDC11A(See note.)			
	24 VDC	INPIN	ZG2-WDC11			
		24 000	21100		PNP	ZG2-WDC41A(See note.)
		PINP	ZG2-WDC41			

Accessories (Order Separately)

Real-time Parallel Output Unit

Appearance	Output type	Model	
Ĩ	NPN	ZG-RPD11	
	PNP	ZG-RPD41	

RS-232C Cable

Connecting device	Model	Qty
For PLC/PT connection (2 m)	ZS-XPT2	1
For personal computer connection (2 m)	ZS-XRS2	1

Controller Link Unit



Data Storage Unit

Appearance	Power supply	Output type	Model
	24 VDC		ZG2-DSU11
	24 000	PNP	ZG2-DSU41

Sensor Head Extension Cable (Robot Cable)

Appearance	Cable length	Model	Qty
	25 m	ZG2-XC25CR	1
0	15 m	ZG2-XC15CR	1
	8 m	ZG2-XC8CR	1
	3 m	ZG2-XC3CR	1

Parallel Mounting Adaptor

Appearance	Model
J. M.	ZS-XPM1 For 1 Unit
22	ZS-XPM2 For 2 Units or more

Memory Card

Capacity	Model
256 MB	HMC-EF283
512 MB	HMC-EF583

Ratings and Specifications

Sensor Heads

	Item	ZG2-V	/DS8T	ZG2-W	/DS22	ZG2-WDS70	ZG2-W	DS3VT	
Optical system		Diffuse reflective	Regular reflective	Diffuse reflective	Regular reflective	Diffuse reflective	Regular reflective	Diffuse reflective	
Measurement range	Height direction	50 ± 3 mm	$44 \pm 2 \text{ mm}$	100 ± 12 mm	94 ± 10 mm	$210\pm48~\text{mm}$ (In the high-precision mode)	22.3 ± 0.5 mm	10.6 ± 0.4 mm	
	Width direction (See note 5.)	8 mm (typical)	22 mm	(typical)	70 mm (typical)	3 mm (typical)		
	Height direction (See note 1.)	1,	ım	2.5	μm	6 µm	0.25	5 μm	
Resolution	Width direction	13 (8 mm / 6			µm 631 pixels)	111 μm (70 mm / 631 pixels)		um i31 pixels)	
Linearity (in the height	direction) (See note 2.)	± 0.1 %F.S.		·		·			
Temperature charact	eristic (See note 3.)	0.03 %F.S./°C			0.02	%F.S./°C	0.08	%F.S./°C	
Light source	Туре	Visible semiconduct	or laser						
	Wavelength	658 nm					6	50 nm	
	Output	5 mW max. output,	5 mW max. output, 1 mW max. exposure (without using optical instruments)					1 mW max	
	Laser class	Class 2M of EN608 Class IIIB of FDA (2	25-1 / IEC60825-1 I CFR 1040.10 and 1	040.11)			Class 2 of EN60825-1 / IEC60825-1 Class II of FDA (21CFR 1040.10 and 1040.11)		
Beam shape (at measu	urement center distance) (See note 4.)	30 µm × 24	mm (typical)	60 µm × 45	mm (typical)	120 µm × 75 mm (typical)	25 µm × 4	mm (typical)	
LED		STANDBY : Lights when laser irradiation preparation is complete (indication color : green)							
		LD_ON : Lights when the laser is irradiating (indication color : green)							
Measurement object		Surface of non-trans	sparent / transparent	objects		Surface of non-transparent objects	Surface of non-transpar	ent / transparent object	
Environmental	Ambient light intensity	Illumination on the p	hoto-receiving face	7,000 lx max. : Incan	descent lamp				
resistance	Ambient temperature	Operating : 0 to 50°C, Storage : -15 to 60°C(with no icing or condensation)							
	Ambient humidity	Operating and storage : 35 to 85 % (with no condensation)							
	Degree of protection (See note 6.)	IP66(IEC60529) IP67					IP67(IE	C60529)	
	Vibration resistance (destruction)	10 to 150 Hz with 0.35 mm single amplitude for 80 min each in X, Y, and Z directions							
	Shock resistance (destruction)	ction) 150 m/s ² , 3 times each in 6 directions (up / down, right / left, forward / backward)							
Materials	Atterials Case: Aluminum diecast, Front cover : Glass, Cable insulation : Heat-resistive polyvinyl chloride (PVC), Connector : Zinc alloy or brass			brass					
Cable length		0.5 m, 2 m (flexible cable)							
Minimum bending radius		68 mm							
Weight		Approx	. 500 g	Approx	500 g	Approx. 650 g	Approx	. 300 g	
Accessories	Laser labels (English labels), Ferrite core (2), Instruction manual								

Note : 1. Obtained by setting an OMRON standard measurement object at the measurement center distance and determining the average height of the beam line. The conditions are given in the table below. However, satisfactory resolution cannot e attained in strong electromagnetic fields. The minimum resolution of the ZG2-WDS8T/WDS3VT is 0.25 µm, even when the average number of operations is increased. Resolution does not go any lower.

Model	CCD mode	Average No.	Measurement object	
mouer	CCD III00C	of operations	Regular reflective	Diffuse reflective
ZG2-WDS8T/ZG2-WDS22/ZG2-WDS70			OMRON standard white alumina ceramic object	
ZG2-WDS3VT	High-resolution mode	64	OMRON standard mirrored object	OMRON standard diffuse reflective object

Note : 2. The tolerance for and ideal straight line obtained by determining the average height of and OMRON standard measurement object for the beam line. The CCD high-resolution mode is used. Linearity varies depending on the measurement object.

Model	CCD mode	Average No.	Measurement object	
mouer	CCD III00C	of operations	Regular reflective	Diffuse reflective
ZG2-WDS8T/ZG2-WDS22/ZG2-WDS70	. Kale waard die waarde		OMRON standard white alumina ceramic object	
ZG2-WDS3VT	High-resolution mode	I	OMRON standard mirrored object	OMRON standard diffuse reflective object

Note : 3. A value attained by using an aluminum jig to secure the distance between the Sensor Head and the measurement object. The CCD standard mode is used.

Note : 4. Defined as 1/e² (13.5%) of the center light intensity. This may be influenced when light leakage also exists outside the defined area and the reflectivity of the light around the measurement object is higher than that of the measurement object. Note : 5. A typical value of the measurement range (width direction) near the measurement center distance.

This is not a guaranteed value. Note : 6. Protection structure of connector area is IP40.

Sensor Controllers

Data	Storage	Unit
ναια	Storage	Onit

Item			ZG2-WDC11/WDC11A	ZG2-WDC41/WDC41A
Input/output type			NPN	PNP
No. of co	onnectable Sensor	Heads	1 per Controller	·
No. of connectable Controllers			2	
Measurement cycle (See note 1.)			16 ms (high-precision mode), 8 ms (standard mode), 5 ms (high-speed mode)	
Min. display unit			10 nm	
Display range			-999.99999 to 999.99999	
Display		LCD monitor	1.8-inch TFT color LCD (557 x 234 pixels)	
		LEDs	Judgment indicators for each task (indication color : orange): T1, T2, T3, T4 Laser indicator (indication color : green): LD_ON Zero reset indicator (indication color : green): ZERO Trigger indicators (indication color : green): TRIG	
External interface	Input/output signal lines	Analog outputs	Select voltage or current (using the sliding switch on the bottom surface) \cdot Voltage output : -10 to 10 V, output impedance : 40 Ω - Current output : 4 to 20 mA, maximum load resistance : 300 Ω	
		Judgment output (ALL-PASS/NG/ERROR)	NPN open collector 30 VDC, 50 mA max.	PNP open collector 50 mA max. Residual voltage : 1.2 V max.
		Trigger auxiliary output (ENABLE/GATE)	Residual voltage : 1.2 V max.	
		Laser stop input (LD-OFF)	ON : O V short or	ON : Power supply voltage short or power supply voltage -1.5 V max. OFF : Open
		Zero reset input (ZERO)	1.5 V max.	
		Measurement trigger input (TRIG)	OFF : Open	
		Bank switching input (BANK A~D)	(leakage current : 0.1 mA max.)	(leakage current : 0.1 mA max.)
	Serial I/O	USB2.0	1 port, full speed (12 Mbps), MINI-B	
		RS-232C	1 port, 115,200 bps max.	
	Parallel output	Output	18 - terminal	
Main functions No. of setting banks		No. of setting banks	16	
		Sensitivity adjustment	Multi, High-speed multi, Auto, Fixed	
		Measurement items	Height, 2-point Step, 3-point Step, Edge position, Edge width, Angle, Intersection coordinates, Intersection angle, Sectional area, Calculations between tasks (up to eight items can be measured simultaneously)	
		Auxiliary functions	Filter, Laser power adjustment, Position correction (height, position, lope), Linked operation, Point of inflection measurement	
		Profiles saved	16 profiles (1 profile per bank)	
		Trigger modes	External trigger / continuous	
Ratings		Power supply voltage	21.6 to 26.4 VDC (including ripple current)	
Cu Ins		Current consumption	0.8 A max. (per sensor head)	
		Insulation resistance	20 M Ω at 250 V between lead wires and Controller case	
		Dielectric strength	1,000 VAC, 50 / 60 Hz for 1 min between lead wires and Controller cas	
Environmental resistance		Ambient temperature	Operating : 0 to 50°C, Storage : -15 to 60°C (with no icing or condensation)	
		Ambient humidity	Operating and storage : 35 to 85 % (with no condensation)	
		Degree of protection	IP20(IEC60529)	
		Vibration resistance (destruction)	Vibration frequency : 10 to 150 Hz, single amplitude : 0.35 mm, acceleration : 50 m/s ²	
		Shock resistance (destruction)	150 m/s ² , 3 times each in 6 directions (up / down, right / left, forward / backward)	
Material			Case : Polycarbonate (PC), Cable insulation : Heat-resistive polyvinyl chloride (PCV)	
Cable le	ngth		2 m	
Minimur	n bending radius		57 mm	
Weight			Approx. 300 g (including cable)(Packed state: Approx. 450 g)	
Accessories			ZG2-WDC_1 : Large Ferrite Core (1 piece), Instruction Manual ZG2-WDC_1A : Large Ferrite Core (1 piece), Small Ferrite Core(2 pieces), Instruction Manual, Setup Support Software (CD-ROM), USB cable (1 m)	

Note : 1. The image input periods listed here are for fixed/auto sensitivity. The image input period will be longer for multi-sensitivity, high-speed multi-sensitivity, or other settings. When the high-power mode is ON, the shortest image input period is 95 ms regardless of the setting of the CCD mode. Use the eco monitor in the RUN mode to determine the actual image input period.

Item			ZG2-DSU11	ZG2-DSU41	
Input/output	type		NPN	PNP	
No. of connect	ctable Controlle	ers	2 (See note 1.)		
Connectable Controllers			ZG2-WDC11/WDC41		
External interface	Input/output signal lines	Inputting starting/ terminating logging	ON : O V short or 1.5 V max. OFF : Open (leakage current : 0.1 mA max.)	ON : Power supply voltage short or power supply voltage -1.5 V max. OFF : Open (leakage current : 0.1 mA max.)	
		Judgment output (HigH/PASS/LOW/ERROR)	NPN open collector 30 VDC, 50 mA max. Residual voltage : 1.2 V max.	PNP open collector 50 mA max. Residual voltage : 1.2 V max.	
	Serial I/O	USB2.0	1 port, full speed (12 Mbps), MIN	-В	
		RS-232C	1 port, 115,200 bps max.		
Functions	No. of logged data (See note 2.)	Memory of the main unit	Profiles saved : 5,120 profiles Measurement values saved : 65,000 values max. (See note 3.)		
		Memory card(256 MB) (See note 4.)	Profiles saved : 35,328 profiles max. (256 profiles x 138 files) Measurement values saved : 7,150,000 values max. (65,000 values x 110 files)		
	Logging trigger functions		External triggers, data triggers (self-triggers), and time triggers		
	External banks functions		4096		
Other function		18	Alarm output functions		
Ratings	Power supply voltage		21.6 to 26.4 VDC (including ripple current)		
	Current consumption		0.5 A max.		
Environmental resistance			Operating : 0 to 50°C, Storage: 0 to 60°C (with no icing or condensation)		
	Ambient humidity		Operating and storage : 35 to 85% (with no condensation)		
Degree of protection			IP20(IEC60529)		
Material			Case : Polycarbonate (PC)		
Cable length			2 m		
Minimum ber	nding radius		52 mm		
Weight			Approx. 280 g		
Accessories			Ferrite Core (1 piece), Instruction Manual		

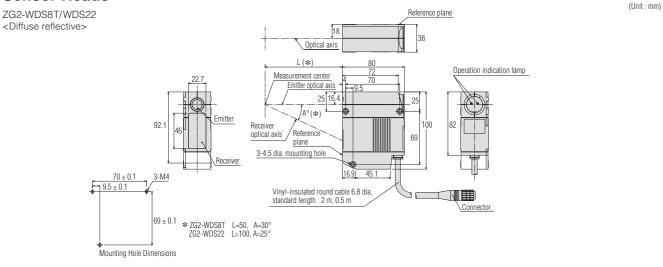
Note : 1. The controller link unit is necessary for linking. Note : 2. Data is saved in the memory of the main unit during logging. The data is automatically saved in a memory card after logging is completed. The maximum number of logging differs according to set conditions. For details, refer to the Users Manual.

set conductors. For details, refer to the User's Mandal. Note : 3. Measurement values for 65,000 measurements can be saved even when two sensor controllers are connected and each performs eight tasks. Note : 4. The value is the maximum number achieved in the following conditions. One sensor controller performs one measurement task. Either profiles or measurement values are logged.

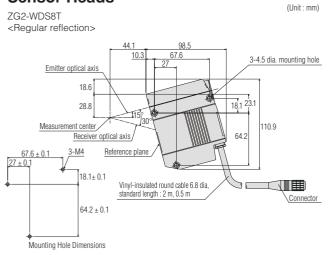
Dimensions

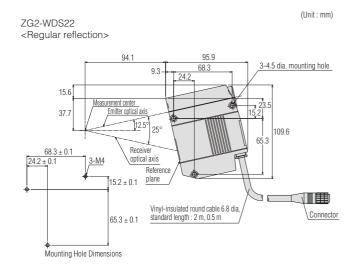
Sensor Heads (Unit : mm) (Unit : mm) ZG2-WDS3VT Reference plane <Regular reflection> <Diffuse reflective> Optical axis 2-4.5 dia. mounting hole 10.64 81.06 71.78 Emitter optical axis 2-4.5 dia. mounting hole Operation indication lamp 22.17 65 4.64 Measurement center <u>2-M4</u> 4.5 56 4.5 Emitte Emitter optical axis 20.83 23.79 31.5 33.47 ± 0.1 Measurement center 52.5 65 56 75.02 Receiver optical axis 33.47 Receiver 71.78 ± 0.1 Reference plane optical axis 20.66 R Mounting Hole Dimensions Receiver 21.66 optical axis Reference plane Vinyl-insulated round cable 6.8 dia, standard length : 2 m 38 2-M4 Vinyl-insulated round cable 6.8 dia, Connector / standard length : 2 m Connector / 56 ± 0.1 56 ± 0.1 Mounting Hole Dimensions

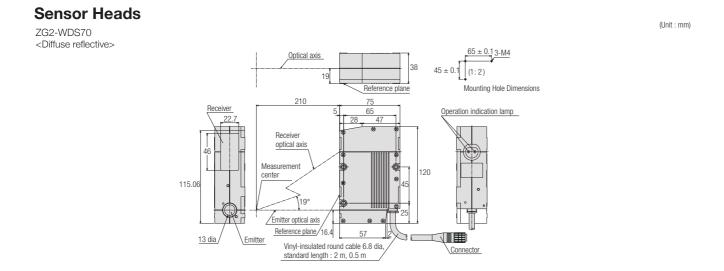
Sensor Heads



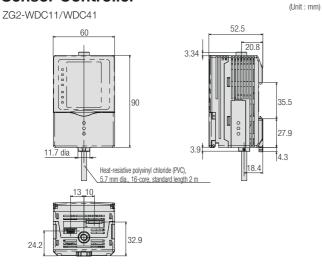
Sensor Heads



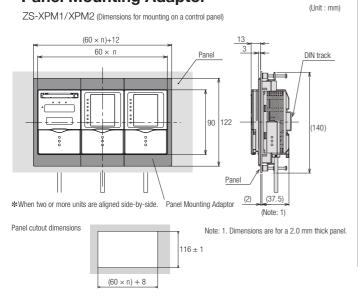




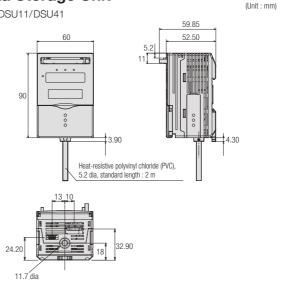
Sensor Controller



Panel Mounting Adaptor

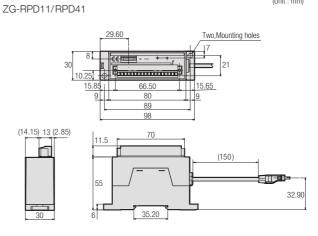






Real-time Parallel Output Unit

(Unit : mm)



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Safety Precautions for Laser Equipment

Do not expose your eyes to laser radiation either directly or reflected from a mirrored surface. The emitted laser beams have a high power density and direct exposure may result in loss of eyesight. The warning and explanatory label on the side of the Sensor Head in the ZG2 Series is in Japanese. Replace it with the English label that comes with the product.



This document provides information mainly for selecting suitable models. Please read the User's Manual carefully for information that the user must understand and accept before purchase, including information on warranty, limitations of liability, and precautions.

Note: Do not use this document to operate the Unit.

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