OMRON

Vision Sensor FZ4 Series

Keep on Evolving to the top of Image Sensing

» Speed evolution by Quad Processing

» Shape Search II : Cutting edge algorithm for search evolution

realizing

Keep on Evolving

Speed and accuracy determine the basic performance of sensing.Usability efficiently puts that performance to work.OMRON's FZ Series of Vision Sensors represent an evolutionary journey that takes these three aspects from the past and into the future to allow you to increase quality.

Some of the FZ4-series products in this catalog will be discontinued. For further information, refer to the Ordering Information.

FZ4
-1100

Class No.1 speed

- Quad Processing
- 2.4GHz

P4

Speed

Greatest Detection **Class No.1 speed**

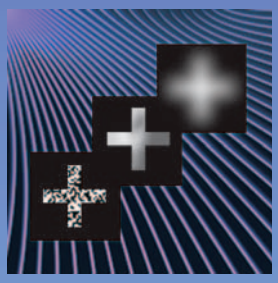
- Shape Search II

P6

Image Filters

- Brightness Correct Filter
- Stripe Removal Filter II
- Precise Calibration

P18



Accuracy

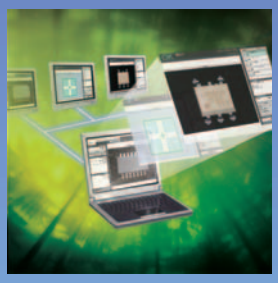
Utility

- Remote Operation

P11

- User Data

P13



Usability

Class No.1 speed

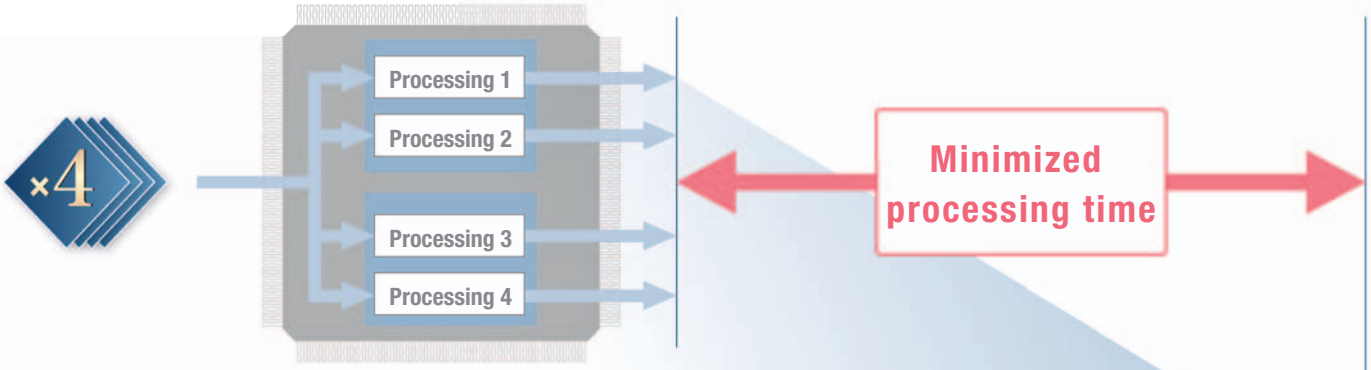
Quad Processing

Single processing led to dual processing, and now the FZ4 takes evolution one step farther with quad processing featuring multi-core, multi-thread operation. Parallel execution of the process flow is automatically calculated to achieve optimum allocation of tasks according to the processor load to achieve the fastest processing in this class. The rapidly-evolving Intel® processors are used. Performance is maximized with a unique software structure that is matched to the processors.

Four-track Parallel Processing

Software that has been designed specifically for quad processing automatically determines the faster processing scheme. Maximum speed has been achieved even for High-resolution Cameras and search processing, both of which place a high load on the system.

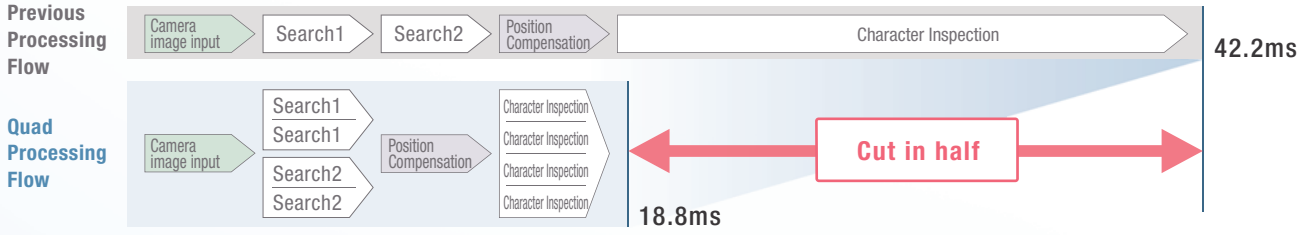
Quad Processing



Previous Single-task Processing

Example of Faster Operation with Quad Processing

The optimum processing scheme to minimize the time from image input to results output is automatically determined to perform parallel processing.

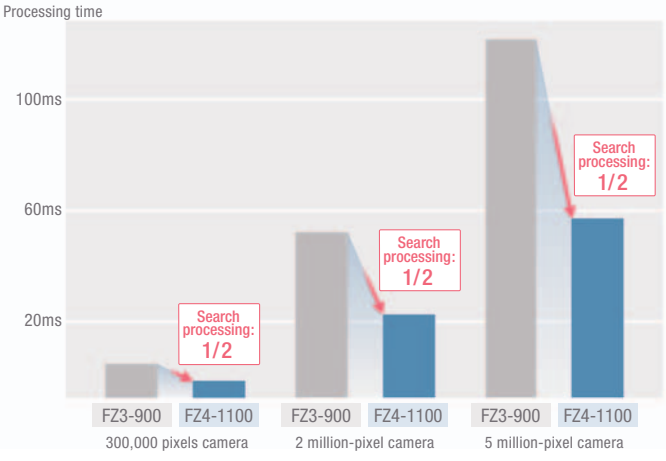


High-speed Processing for High-resolution Images of 5 Million Pixels

Twice the Processing Speed

Multi-core processing distributes processing to increase speed even for individual processes.The results are the most apparent for high-resolution images.

Search Speed Comparison



Note: Comparison of monochrome images.

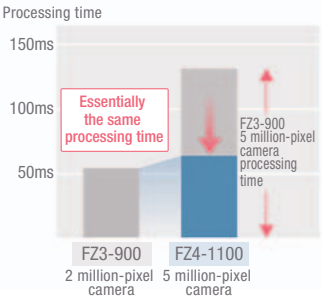
Increase Quality without Increasing Takt Time

Even if the takt time takes priority, you can still process high-resolution and Real Color images with limited affect on the takt time. We can help you increase quality for both color and resolution.

Speed Comparison for Position Compensation and Defect Inspection

Resolution

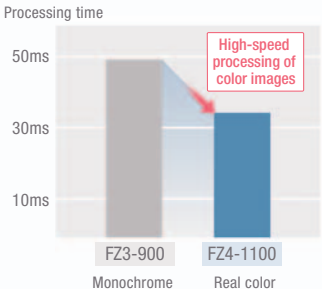
The FZ4-1100 and it's quad processing can let you change from a 2-million to a 5-million-pixel Camera with essentially no increase in the processing time.



Note: Comparison of monochrome images.

Color Processing

The FZ4-1100 and it's quad processing can handle real-color images in less time than previous Vision Sensors could handle mono-chrome images.



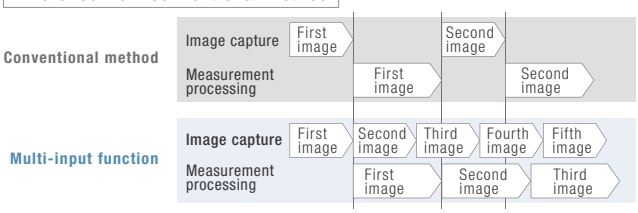
Note: Comparison for 2-million-pixel Cameras.

Multi-input Function
Faster processing by preceding image capture and inspection in parallel

Up to 32 image capture*

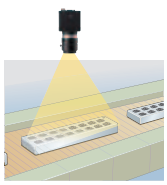
Each camera has its own image buffer for storing image data that is separate from the main memory used for measurement processing. This allows for up to 32 frames of continuous high-speed image capture even while the main memory is processing measurement data.

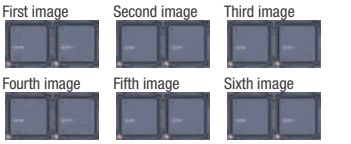
Difference from conventional method



Images can be captured continuously while measuring.

Inspection of characters printed on electronic components





Capturing the images of components on a tray continuously, and processing measurements until the next tray arrives

*The number of images that can be taken depends on the Controller and the Camera that is connected to it.Refer to the user's manual for details.

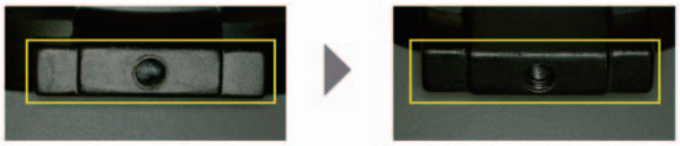
Greatest Detection × **Class No.1 Speed**

A Revolution in Searching Power. Shape Search II

The technology to find image patterns forms the basis of image sensing.The FZ4 features the Shape Search II, a new processing item that focuses on outline information.Even with overlapping images, tilting, or deformation, both the accuracy of recognizing image patterns and the speed of processing high-resolution images are ensured.

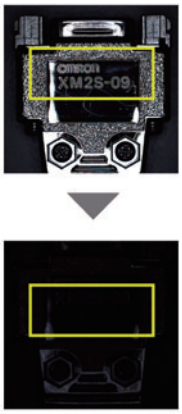
Maximizing Detection Performance

Deformation and Tilting

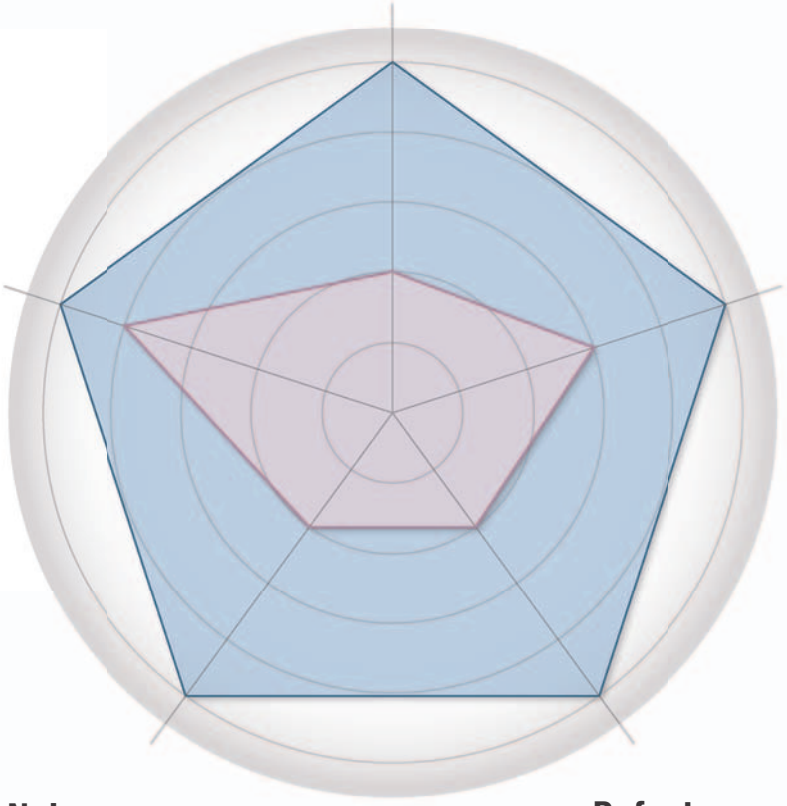


The FZ4 handles image deformation caused by the location of the workpieces when the Camera is installed at an angle, and it handles workpiece inclination.

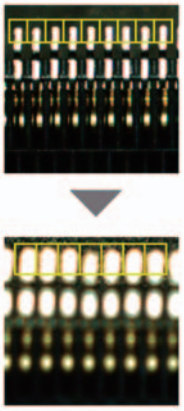
Contrast



Stable detection is possible even for variations in contrast caused by lighting or workpiece orientation.



Blurring



Robust processing handles image blurring caused by variations in workpiece height. Detection is possible for high-precision lenses even if a limited amount of blurring occurs.

Noise

Defects

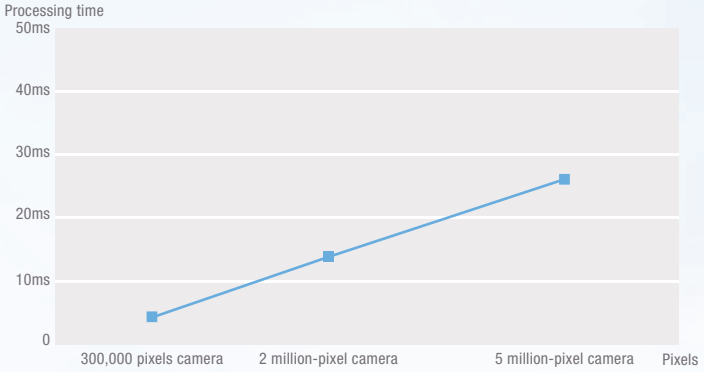
The center portion is traced even for incomplete marks that result from light reflections or noise caused by overlapping with the workpiece to simplify troublesome alignment mark detection.

Maximizing Speed

High-speed Processing at High Resolution Throughout 360° Rotation

With previous searching, the processing time was greatly increased if the workpiece was rotated or if the image resolution increased. With Shape Search II, processing time is not greatly delayed throughout 360° rotation or if resolution is increases. Manufacturing takt time can be reduced and inspection items can be added to help increase quality.

Camera Resolution and 360° Search Processing Time (Typical Example)

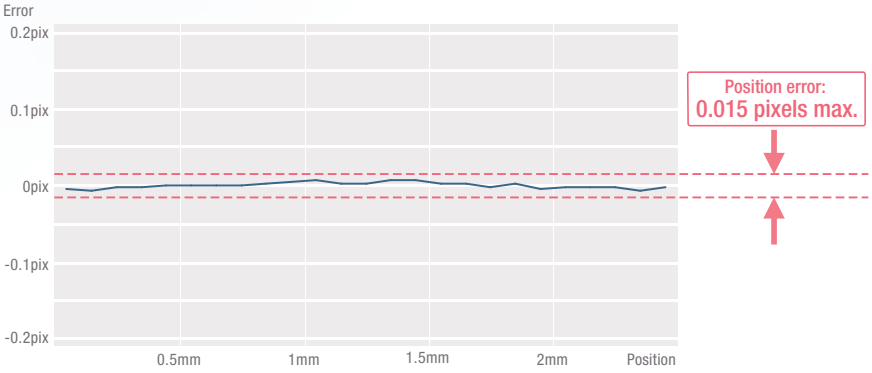


Maximizing Stability

Industry-leading positional precision

After finding the general position and orientation of the workpiece, position information on edge points enables finding the precise position and orientation. The edge point position information instead of image density information is used to detect positions more precisely than with normal searching methods.

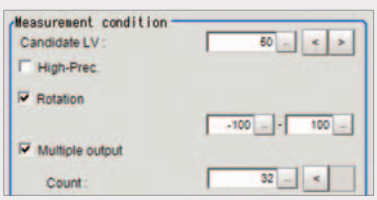
Linear Data (Typical Example)



Optimizing Settings

Detection performance, speed, and stability mean that you do not need to adjust detailed parameter settings. You can quickly achieve the optimum settings and minimize setting errors caused by trying to increase performance or caused by worker differences.

Parameters can be quickly determined according to the application.



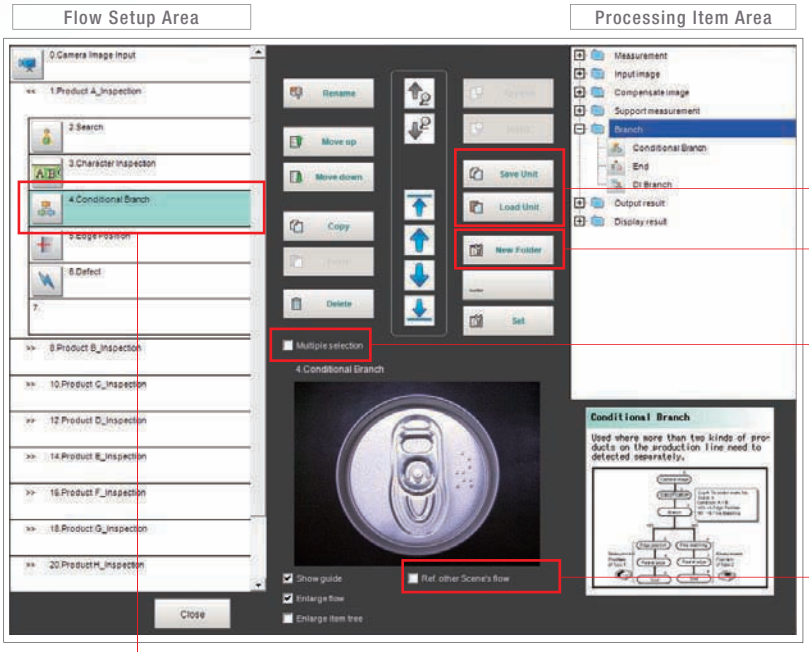
Set the parameters and register models to complete the setup.

Easily Take Advantage of a Wide Range of Functions

Program-free Design, Unique Menus for Easy Operation Onsite, and a Touch Panel.

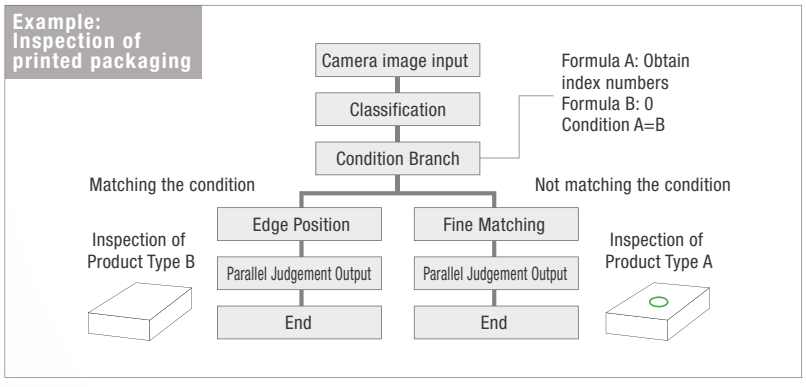
Even long, complex processing flows can be easily set up by essentially anyone with easy operating procedures.

Program-free Flow Menus for Quick Processing Design



Conditional Branching / DI Branching

Flow menus can be changed later by branching and looping according to measurement results and input conditions. Flow menu designing at the programming level is possible through a simple process of specifying a processing item for Input Condition Branching.

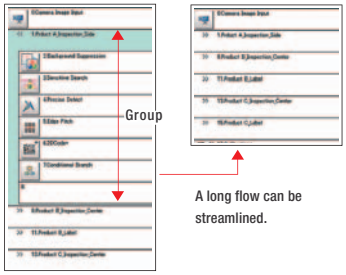


Save and Load Processing Units

You can temporarily save data when studying parameters or load data from other scene groups for an even wider range of application.

Flow Group function

Processing items can be named and grouped.You can efficiently manage a long work flow by assigning a folder to each processing item.

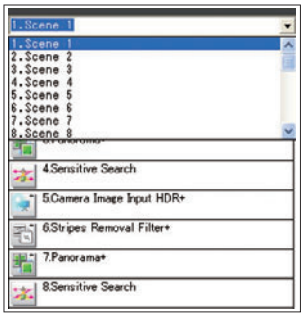


Performing different processing items at a time

You can copy or delete two or more processing items at a time by just checking them on the screen.

Copy & paste processing items from another scene

You can set up a new flow menu by combining different processing items copied from other scenes.When you want to utilize the setting of other scene, you do not need to make adjustments.

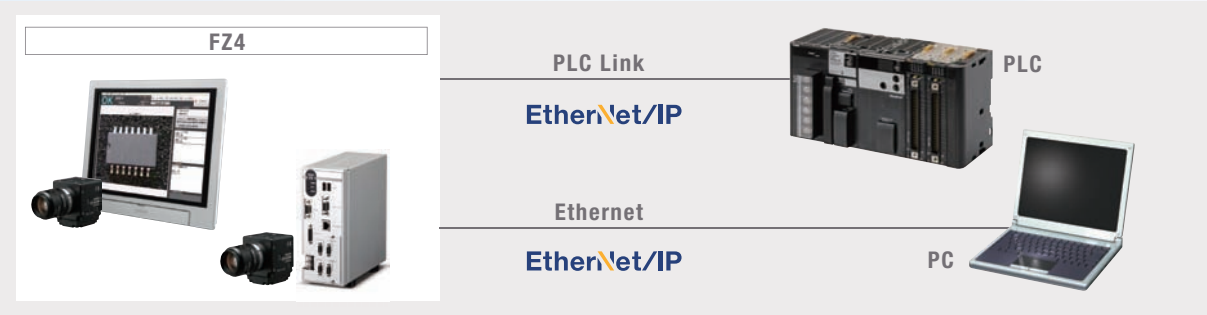


Intuitive Operation on a Touch Panel

The recent popularity of tabloid HMIs is indicative of the intuitive visualization of the direct on-screen operation of functions and inspection locations that helps to increase efficiency. The touch operation of FZ menus have been praised not only in design work, but in the procedures that are required for daily operation.

Seamless Communications with Peripheral Devices

You can seamlessly link external devices, such as PLCs, computers, actuators, and much more.
High-speed communications with a host enables a wider range of operation and management.



Easier Commissioning and Increased Range of Operation and Management

PLC Link Function

Easy Creation of Ladder Programs

A PLC Link function is included to reduce the effort in ladder programming and raise the design efficiency for serial communications and standard Ethernet.

Applicable PLCs

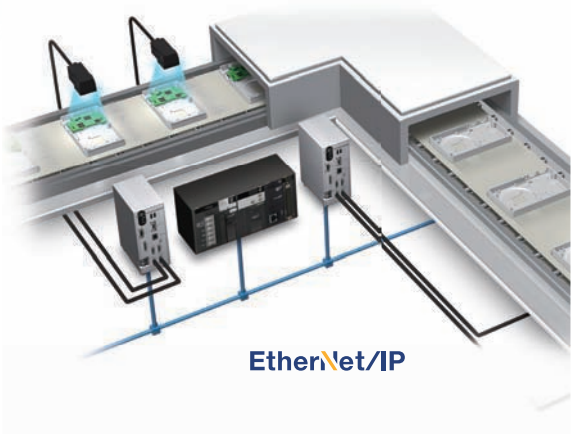
- OMRON CS, CJ, CP, and NSJ Series
- Mitsubishi Electric Q Series

Reading and writing I/O memory areas can be easily set on the special menu screen.

EtherNet/IP

High-capacity, High-speed Data Communications

EtherNet/IP is a widely used communication protocol in factories around the world. You can easily connect to OMRON PLCs or any other vendor device that supports EtherNet/IP to enable high-speed communication.



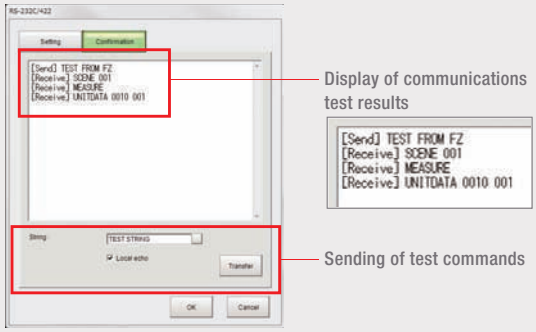
Communications Monitoring and Checking

Smooth Commissioning and Troubleshooting of Communications

Convenient monitoring functions are provided that let you see if communications is established correctly and if wiring is correct. Confirmations when commissioning the system and analysis during communications troubleshooting go smoothly.

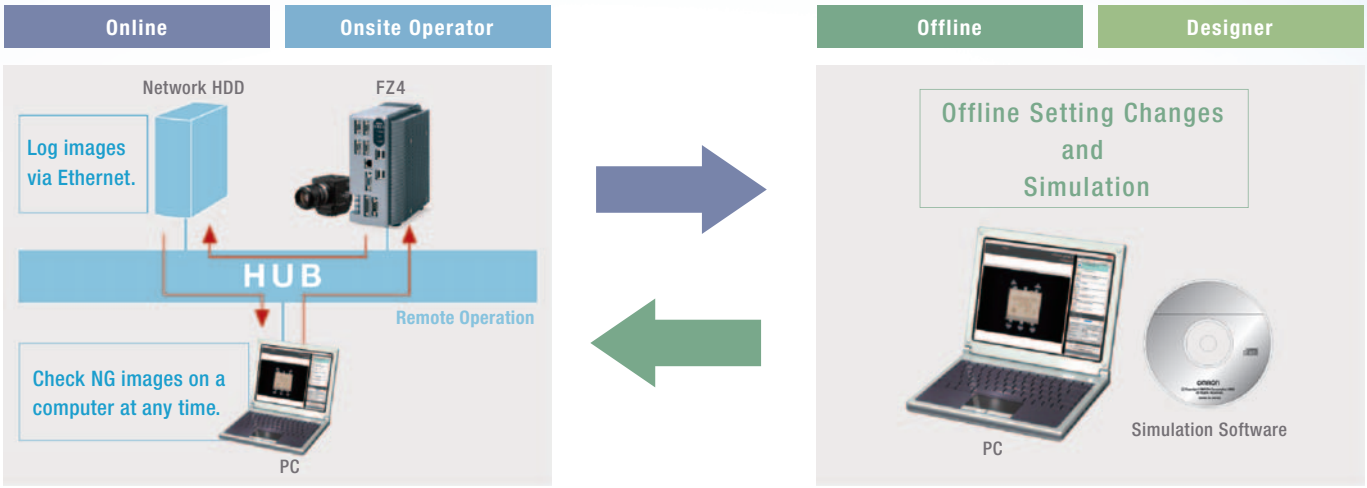
I/O Monitor

Checking Serial Communications



Optimum Operation both Online and Offline

Connections to a network hard disk drive or network computer enables a wide range of operation possibilities. You can log measurement images longterm, or you can perform verifications and adjustments on a computer without stopping the Vision Sensor.



Ask your OMRON representative about obtaining simulation software.

New Operation Schemes through Network Applications

1 Daily Monitoring

You can store NG image in a network HDD to check the NG images every day on a computer without reducing inspection performance. Or you can start simulation software on your computer to remeasure and analyze NG images.

2 Periodic Adjustments and Inspection Adjustments

The non-stop adjustment function lets you change Controller settings without stopping the production line. With remote operation, you can perform operations without going onsite.

3 Handling Unstable Inspections or Measurement Failure

The user sends the designer the image data, setting data, and parameter settings. The designer can use the simulation software on the computer to check the situation and change the settings on the simulation software. The altered scene data can be returned to the user and loaded to the system to complete the adjustments. This enables smooth modifications without requiring that the designer visit the site.

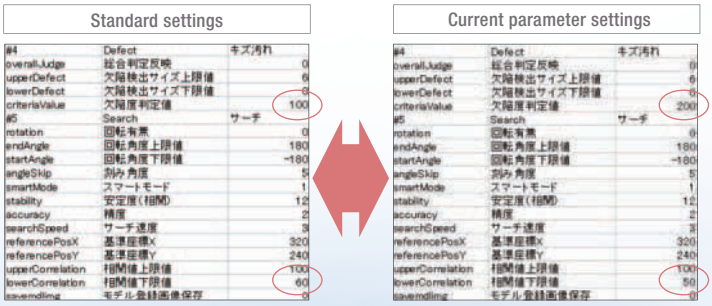
4 Adding Inspections or Making Changes for New Models

Based on the images to be inspected, settings are made on the simulation software on a familiar computer. The scene data is sent to the user to easily add the new settings.

Ideal for History Management

Convert Parameter Settings to CSV Data

CSV files allow you to easily understand the parameter settings. Also, you can easily change any of the settings. If you save the standard settings, you easily find incorrect setting changes by comparing the data for differences. You can attach CSV files to email and have them uploaded to the Vision Sensor to enable easy adjustments even when troubleshooting from a remote location.

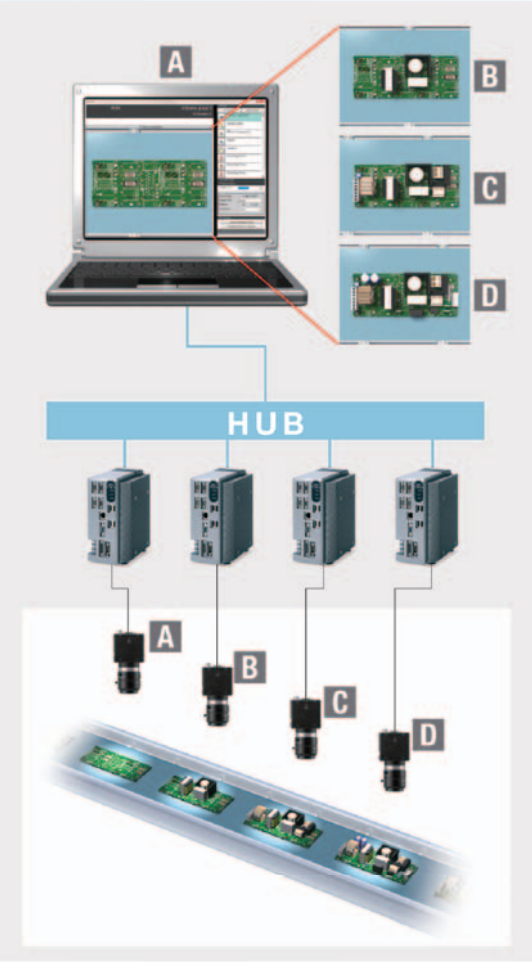


Centralize Monitoring and Adjustment of Scattered Sensors

Remote Operation

You can check the status and adjust the settings of many FZ4 on one computer.

This enables efficient adjustment of Camera images when commissioning a system and application of test adjustment results.



Application Example 1 Operating Several FZ4 from One Location

1. When commissioning a line, from one location you can adjust the Camera images from all of the FZ4 located along the line. There's no need to go to and from remote Controllers, and you can compare Camera images under various conditions to adjust them.
2. If setting changes are necessary to add a new model, you can do all the required work at the same time without making trips to all of the Controllers.
3. You can easily balance the thresholds between Controllers when increasing inspection stability through testing at the production line.

Application Example 2 Displaying Images from Many FZ4 on One Monitor

1. You can save space because you do not need to install more than one monitor.
2. Even if the Controllers are separated from each other, the adjustments can be made from the same location to reduce the load on workers and reduce adjustment time.

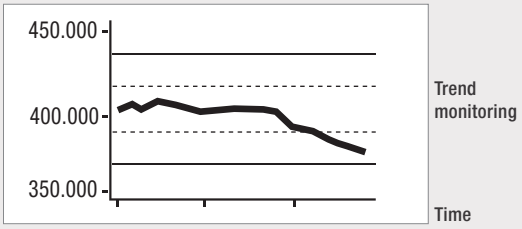
Note: Ask your OMRON representative about obtaining simulation software for a computer.

Useful Functions for Test Measurement

Continuous test measurement function

Settings must be verified with as many images as possible. Wi th OMRON's FZ4, cont inuous measurements of hundreds of images can be performed by a single click.

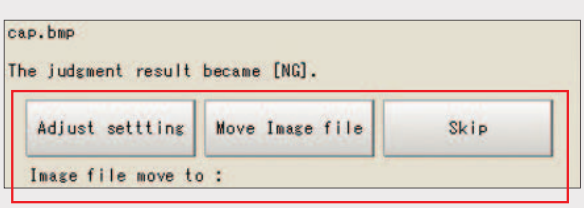
Checking the results of continuous measurement in a graph



Judgment monitoring function

Continuous measurement stops automatically when a defect occurs. Once the measurement stops, you can select the next course of action right away for efficient testing and verification.

If a defect occurs, measurement stops automatically --> Select the course of action.



Judgment Monitoring Function

Customize Screens for Easier Operation

You can easily customize the operating screens according to the inspections or onsite conditions. This helps you prevent downtime that can result from operating mistakes or measurement failure. There are also many customization functions for troubleshooting unexpected problems.

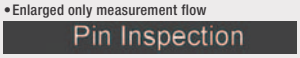
Customization of Displays

The flexible customization of the RUN mode view is possible.Not only items to be displayed but also their layout and sizes of characters used can also be changed. This enables the creation of the most easy-to-use displays for the on-site operators.

Example of customization

- Enlarged judgement result, RUN, and processing time

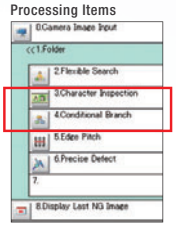
- Enlarged only measurement flow



Compact Flow Displays

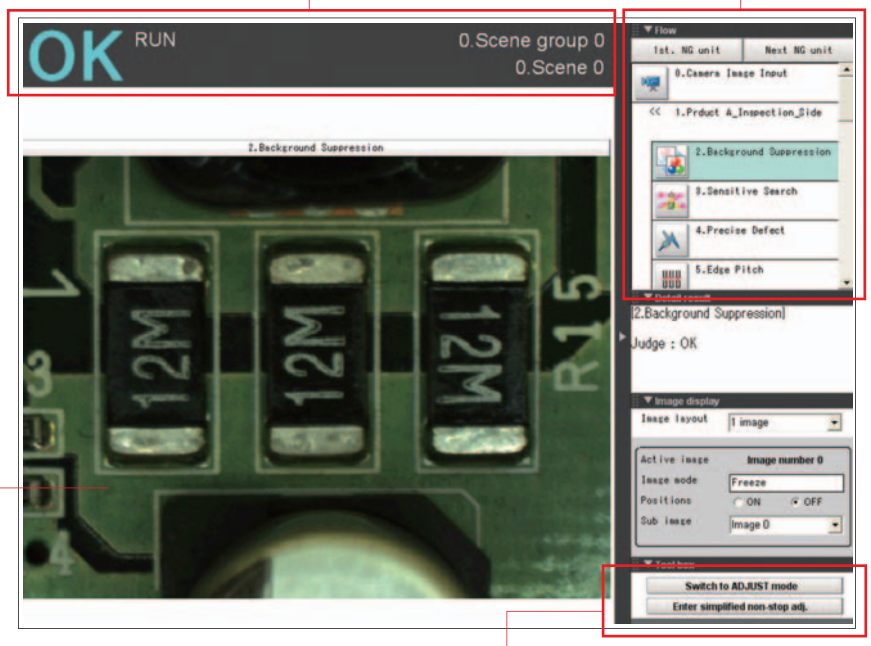
These convenient displays help prevent mistakes in operation and make it easy to see the results of processing.

Actual Flow of Processing Items



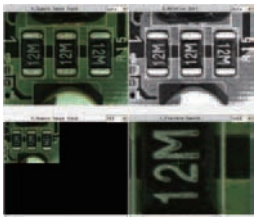
Hidden

Display on Operating Screen



Multi-screen Display, Display of the latest NG image

Displays on the Measurement screen can be changed as you like according to the number of cameras and their purposes.You can display a detail of a workpiece and its overall image at the same time on the screen. This function also enables a comparison between an NG image and the image actually being inspected.



Shortcut buttons

You can arrange a set of shortcut buttons as you like. With these buttons, you can promptly cope with any problems or adjustments whenever necessary during operation.

Example of customization

Change the Message Language (English, Chinese, or Japanese)

You can make the settings in English and then change the display language to Chinese or Japanese. Display the language that is best for the workers in the country of application.

NEW

User Data

Ideal for Managing Inspection Standards and for Statistical Analysis of Inspection Results

New functionality has been added that enables using shared data within scene groups as constants and variables in the measurement flow. With the shared data, you can use the measurement flow in many new ways, including standard values, conditional branching flags, and counters.

Application Example 1 Unified Management of Judgment Values

When setting up complex scene data, such as the data required for inspection of many different models, you can unify management of important judgment values for inspections to easily manage and then adjust them later. Also, if you isolate in advance the settings that are critical to inspection performance (and normally known only to the designer) as user data, the locations that require adjustment can be clarified so that the user can more easily make adjustments.

Adjustment of All User Data in a List

User data list

No.	Data	Comment
0	60.0000	Mark 1-A Seach Judgement
1	60.0000	Mark 1-B Seach Judgement
2	80.0000	Mark 2-A Seach Judgement
3	80.0000	Mark 2-B Seach Judgement
4	0.0000	NG Counter
5	0.0000	
6	0.0000	
7	0.0000	
8	0.0000	

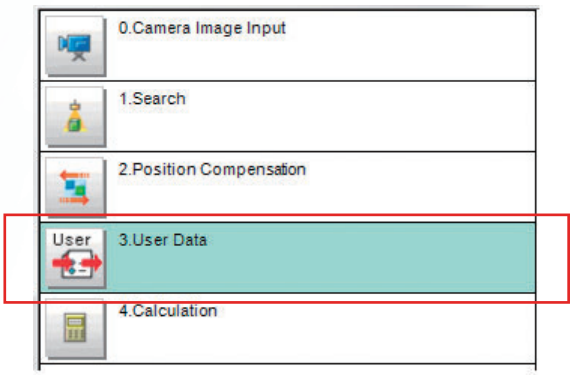
Application Example 2 Statistical Information on Productivity Indices

User data can be used as variables that can be read and written in the inspection flow. It can also be used for counters for the number of inspected workpieces or the number of NG workpieces. Math functions can be use to calculate failure rates and display them onscreen so that productivity can be checked at any time.

Indices Displayed Onscreen with the Result Display Function

Application Method

All you have to do is set a User Data processing item in the inspection flow.



The data that is set as user data is used as shared constants and variables in different scenes.

User Data

User data list

No.	Data	Comment
0	60.0000	Mark 1-A Seach Judgement
1	60.0000	Mark 1-B Seach Judgement
2	80.0000	Mark 2-A Seach Judgement
3	80.0000	Mark 2-B Seach Judgement
4	0.0000	NG Counter
5	0.0000	
6	0.0000	
7	0.0000	
8	0.0000	
9	0.0000	
10	0.0000	

Scene 0

Scene 1

Scene 2

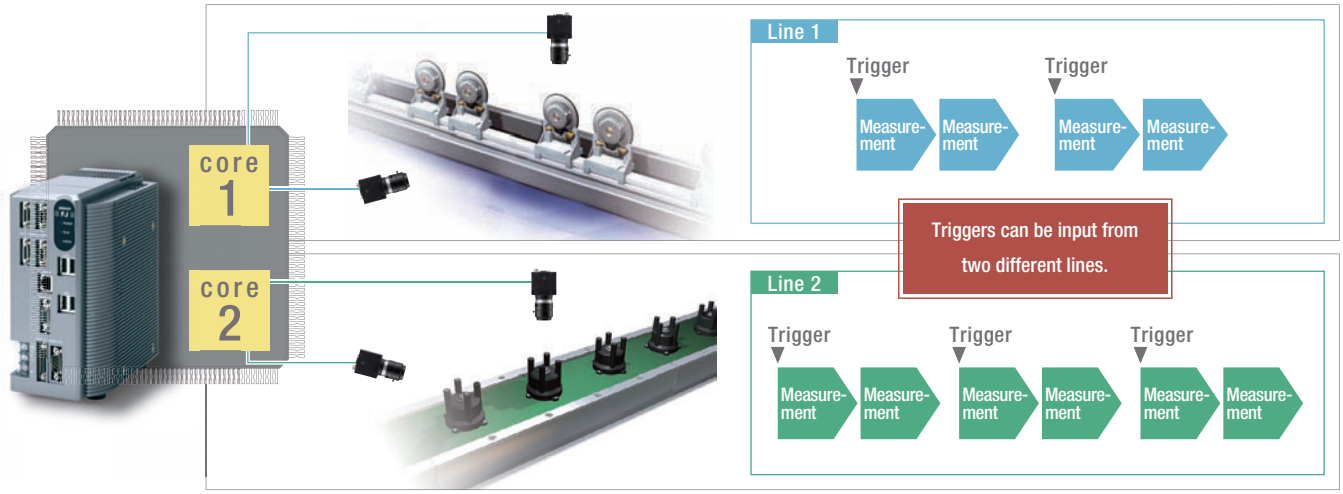
Applications of Quad Processing

Perform the Work of Two Controllers with Only One Controller

Multi-line random-trigger

×4 Quad Processing Controller

With quad processors, different triggers from two lines can be input to one Controller to process two scenes in parallel and yet independently. Even if one line stops, the lines are completely independent of each other, so the other line continues to operate.

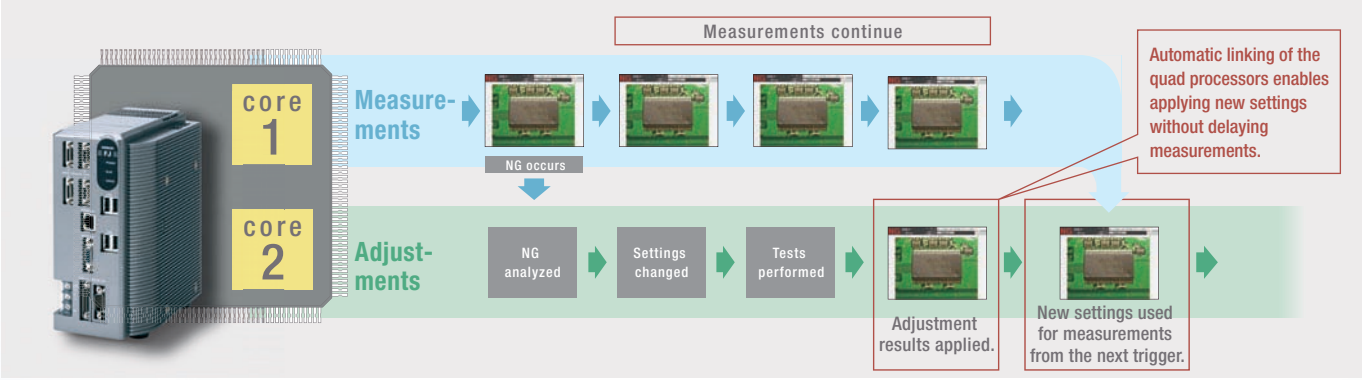


Making Confirmations and Adjustments without Stopping Production

Non-stop adjustment

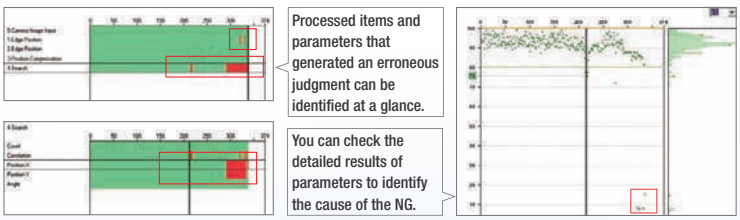
×4 Quad Processing Controller

Parallel processing on quad processors not only speeds up measurements, but it enables parallel processing of measurements and adjustments. Automatic distributed quad processing means that measurements are not delayed when adjustments are applied.



Doubly effective when combined with the Non-stop adjustment mode NG analyzer

You can display in a structured manner a graph showing the results measured at once on logging images. This lets you identify the cause of a given NG much more quickly. You can also measure all images again after changing a given setting, to check the reliability of the new setting. Adjustment and troubleshooting has never been so quick, simple and reliable.



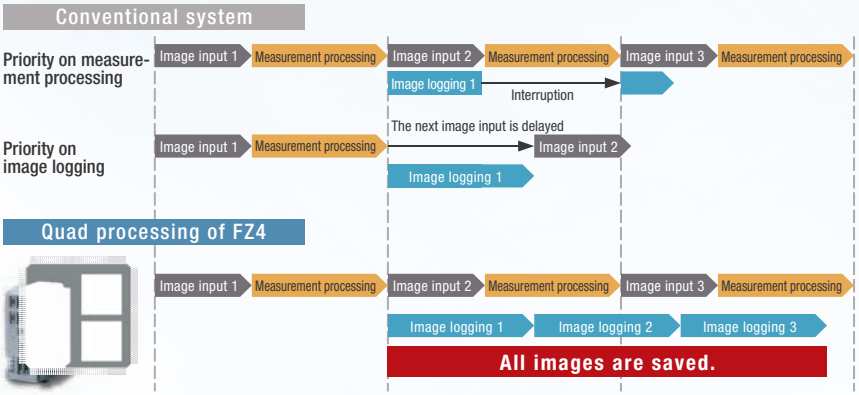
Save All Images Even during Measurements

High speed logging

×4 Quad Processing Controller

The quad processors can also perform completely parallel processing of measurements and logging, enabling high-speed connection to a high-capacity hard disk (3 terabytes). You can save all of the images for a high-speed line, something that was not previous possible.*1 And by analyzing trends for all of the saved images, you can quickly isolate the cases of NGs and formulate countermeasures.

*1 All images can be saved under the following conditions:
- 300,000-pixel camera x 1 unit . Measurement time: 33 ms
- Images can be saved continuously for approx. one week when a 3-terabyte HDD is used (based on 8 hours of operation a day).



Issues

Since logging was not possible during measurement, the user had to choose either measurement or logging. Accordingly, not all images could be saved or image input triggers had to be delayed depending on the measurement trigger intervals.

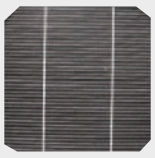
Resolution

Measurement and image logging are processed completely in parallel. As a result, you can save all images.

Application Example

Application Example for Saving All Images

Defect inspection on a new product or a line adopting anew manufacturing method



Printing inspection in automobile assembly processes

All images you have saved can be utilized for trend analysis to help establish an appropriate manufacturing method quickly for a new product or a line adopting a new manufacturing method.

Effect

- When a NG occurs, the cause can be identified and remedial actions taken quickly.
- Saving all images leads to more efficient traceability control.

NEW

More Convenience in Saving Images

It's now even more convenient to save measurement images for operational analysis, such as isolating cases of NGs and recording measurement results. You can therefore make setup work more efficient and help to increase throughput.

Save Images Directly in JPEG or BMP Format

You can easily view images on a computer or attach them to reports. With BMP files, you can measure them again on the FZ4.

Restricting the Areas of Saved Images

By restricting the areas that are saved, file sizes are smaller so you can continue to log even more files.

Save Both Filtered and Unfiltered Images

You can save both the filtered images that were actually measured and the raw images taken directly from the Camera. You can therefore tell if an NG was caused by the input image or by the filter settings.

Filtered Images

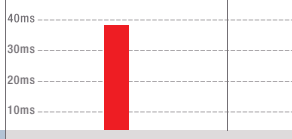
Unfiltered Images

Optimum Performance for Almost Any Application

Digital Cameras

It does not matter if priority is on speed, resolution, or installation space, there is a Camera that is ideal for your application.

Digital Cameras										
	5 million pixels		2 million pixels		300,000 pixels		300,000 pixels High-speed		300,000 pixels small flat type	
										
Model	FZ-SC5M3	FZ-S5M3	FZ-SC2M	FZ-S2M	FZ-SC	FZ-S	FZ-SHC	FZ-SH	FZ-SFC	FZ-SF
Color/Monochrome	Color	Monochrome	Color	Monochrome	Color	Monochrome	Color	Monochrome	Color	Monochrome
Resolution	2448(H)×2048(V)		1600(H)×1200(V)		640(H)×480(V)		640(H)×480(V)		640(H)×480(V)	
Image read time	38.2ms		33.3ms		12.5ms		4.9ms		12.5ms	
Built-in lighting	—									
Lighting synchronization	—				—(*)					
Brightness adjustment	—									
Focusing	—									

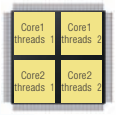
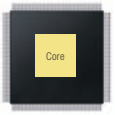


***Synchronized control of external light is possible if a Strobe Controller is also used.**

All Cameras can be connected to

Controllers

You can connect any Camera to the FZ4-series Controllers. There is no need to select a Controller specifically for the Camera. Select the Controller that has the optimum processors for the required speed.

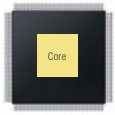
FZ4-series				
		Performance Models		
		Quad Processing High-speed Controllers	High-speed Controller	Standard Controller
		 Controller Integrated with LCD  Box-type Controller	 Controller Integrated with LCD  Box-type Controller	 Controller Integrated with LCD  Box-type Controller
Model		FZ4-1100 series	FZ4-700 series	FZ4-600 series
CPU		 Dual cores × two threads **Core i5** 2.4 GHz	 Single core **Core 2 Duo** 2.2 GHz	 Single core **Celeron** 2.0 GHz
Maximum Camera pixels	5 million pixels	Yes	Yes	Yes
	2 million pixels	Yes	Yes	Yes
	300,000 pixels	Yes	Yes	Yes
	360,000 pixels	Yes	Yes	Yes
Maximum number of Cameras		4 max	4 max *1	4 max *1
Touch panel		Yes(Controller Integrated with LCD)	Yes(Controller Integrated with LCD)	Yes(Controller Integrated with LCD)
Monitor output		Analog RGB/XGA	Analog RGB/XGA	Analog RGB/XGA
High-Grade Processing Items *2		Yes(H-series only)	Yes(H-series only)	Yes(H-series only)

***1 When connecting 5 million-pixel cameras, up to two cameras can be connected.**
***2 Refer to page 35 for details on high-grade (HG) processing items.**

	Intelligent Cameras with Lighting and Focus Mechanism				
300,000-pixels small pen type	360,000-pixels				
					
FZ-SPC / FZ-SP	FZ-SQ010F	FZ-SQ050F	FZ-SQ100F	FZ-SQ100N	
Color / Monochrome	Color	Color	Color	Color	
640(H)×480(V)	752(H)×480(V)				
12.5ms	16.7ms				
—	Yes				
—(*)	Yes				
—	—				
—	Yes				

any of the FZ4-series Controllers

Lite Model

Box-type Controller
FZ4-L350 series
 Single core **Atom** 1.6 GHz
Yes
Yes
Yes
Yes
4 max *1
—
Analog RGB/XGA
—

Extremely Popular Camera

Intelligent compact cameras

High-power lighting is built in and a polarizing filter is provided so that you can take clear images simply by installing the Camera.This Camera is ideal for simple presence or judgment inspections, or as an additional camera.

Equipped with Polarizing Filter to Cut Regular Reflection

Image Creation Technology Has Also Advanced

A library of image filters is provided to enable stable images regardless of severe onsite conditions or workpiece status.

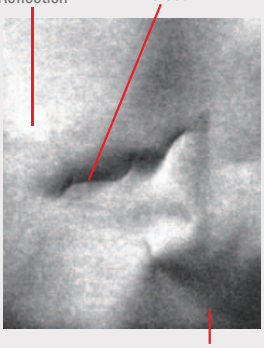
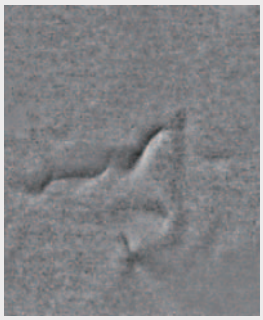
Image Filter Library

- Position Compensation
- Trapezoidal Correction+
- Filtering
- Backgrond Suppression
- Brightness Correct Filter
- Color Gray Filter
- Extract Color Filter
- Anti Color Shading
- Stripes Removal Filter+
- Stripe Removal Filter II
- Halation Cut+
- Panorama+

NEW Brightness Correct Filter

These filter cut out uneven lighting and changes in brightness caused by workpiece surface irregularities to make characteristic features stand out clearly.

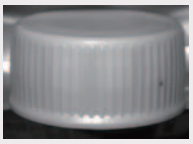
External Appearance of Battery Pack

Before Filtering	Image after Brightness Correct Filter
	
The wavy inconsistencies are judged as defects.	Uneven areas are removed so that only the defect appears in the inspection.

NEW Stripe Removal Filter II

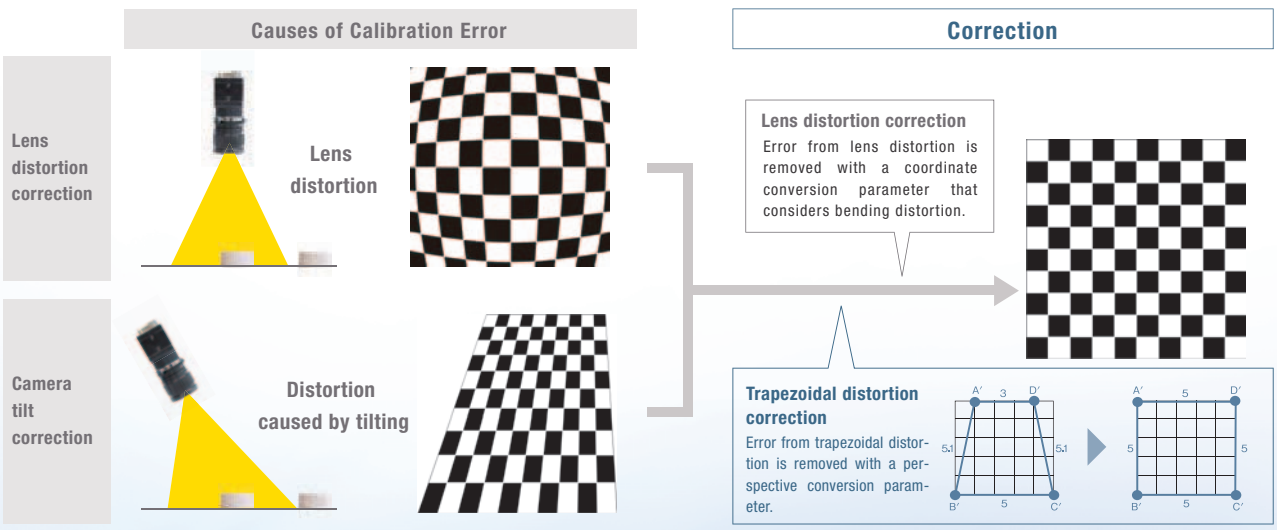
The stripped pattern is filtered out so that only required aspects are shown clearly.Vertical, horizontal, and diagonal stripes can be removed.

External Appearance of Bottle Cap

Unfiltered Image	Image after Stripe Removal Filter
	
Inspection is possible only in the small portion without stripes.	Even the defect at the edge of the image can be detected after stripe removal.
	
Due to the stripes, inspection is possible only in the very center of the image.To inspect the entire surface, the cap must be rotated and many images must be taken.	Because inspection is possible to the sides of the image, the number of images that is required to inspect the entire cap is greatly reduced.

NEW Precise Calibration

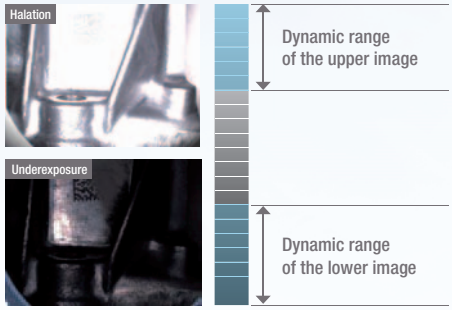
When ultra-high-precision is required, it is necessary to align the coordinates of the Camera's field of vision with the actual coordinate system.



High Dynamic Range Function HDR Patent Pending

FZ4's high dynamic range minimizes the effects of lighting such as halation and allows highly precise inspections.

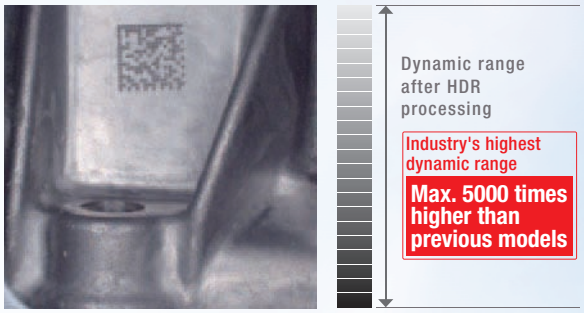
Conventional images



Defects Undetectable Due to Overexposure or Underexposure

Any spot outside the dynamic range is blurred by halation or shadow.

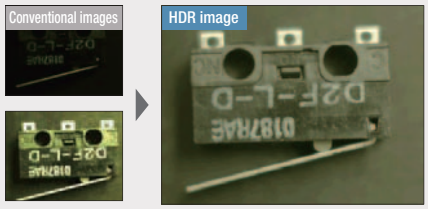
HDR image



Defects Detectable Even on Reflective or Shadowy Surfaces

The surface of the workpiece is accurately reproduced and detected even with overexposure or underexposure.

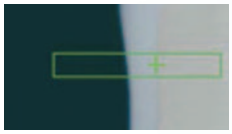
Reflect ive and shadowy areas can be reproduced simultaneously under the same lighting conditions.



The reflective surfaces of cylindrically-curved workpieces in which conventional vision sensors have had difficulty can be reproduced.

What is Real Color Sensing? Real Color Patented

In order to secure stable measurements in different inspection environments, FZ4 Series feature Omron's proprietary Real Color Sensing processing, in addition to the conventional color image processing.



Edges are detected reliably even when the contrast between the background and subject is low.

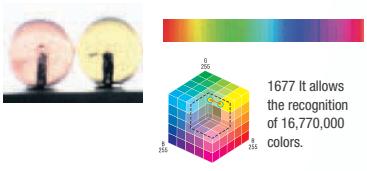
Color Segmentation Processing

Color images taken by the camera are processed after being converted into black and white pixels. The color extracted is represented as white, and the other colors as black. Based on minimum information, high speed processing is possible. Since color data is limited only to brightness, however, it takes a long time to make optical adjustments for extracting color features.

Color Image Processing

Color images are converted into 256 levels of black-and-white brightness and the contrasts of specific colors is enhanced. More precise, stable results can be produced compared to color segmentation. However, this method has difficulty in capturing subtle variations in color because all colors are converted into black-and-white brightness levels. Therefore, it is difficult to detect subtle changes in images with low contrast.

Real Color Sensing



Different colors are represented as different positions in the 3D RGB space. Subtle variations in color can be recognized by representing them as distances between different color pixels comprising this space. Thus, scratches and dir t can be detected accurately even in images with low contrast.

Previous image processing

OMRON FZ4 series

Complete Processing Library To Handle a Wide Range of

There are now even more processing items that help you quickly solve inspection and measurement problems.

Searching

You can detect minute differences without false detections.
To achieve that, we provide a complete array of search processes that meet onsite requirements.


Search


Sensitive Search


Flexible Search


ECM Search


Ec Circle Search


Shape Search+


Shape Search II

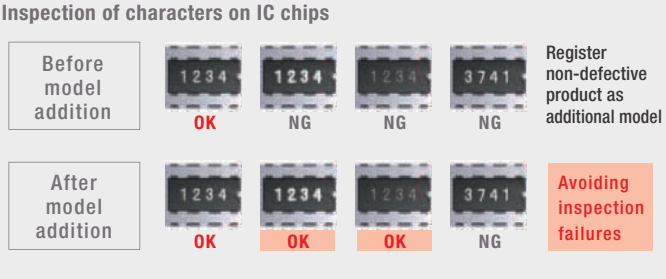
Sensitive Search

This allows the recognition of very subtle differences that cannot be detected through ordinary search processes, by dividing the registered model image into several pieces and carefully matching them. Thus you don't have to spend a lot of time for delicate threshold setting.


Different conditions for dividing the model image can be set.

Flexible Search

When inspecting workpieces with some variations in shape, such variations are sometimes recognized erroneously as defects. Flexible Search ensures accurate searches regardless of some variations in print quality or shape, by registering several images of non-defective products as models. It helps you decrease your inspection failure rate by rejecting defective products only.



Edges

Measure positions, widths, or number of edges.
These processing items let you measure positions, widths, and the number of edges from edge information.


Edge Position


Edge Pitch


Scan Edge Position

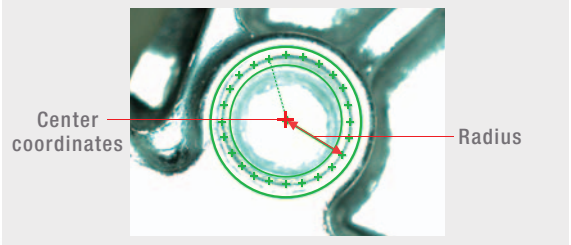

Scan Edge Width


Circular Scan Edge Position


Circular Scan Edge Width

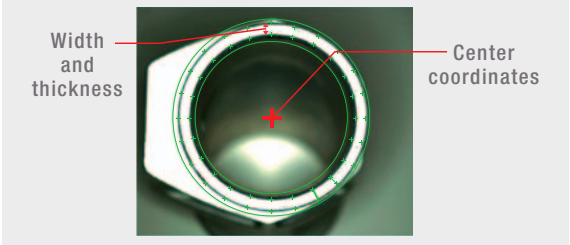
NEW Circular Scan Edge Position

You can measure the center coordinates, diameter, and radius of a round workpiece without performing any calculations simply by drawing one measurement region.



NEW Circular Scan Edge Width

You can measure the center coordinates, width, and thickness of a ring-shaped workpiece without performing any calculations.



Areas

These processing items let you measure sizes, positions of centers of gravity, and the number of objects.


Gravity and Area


Labeling


Labeling+

Different Types of Inspections

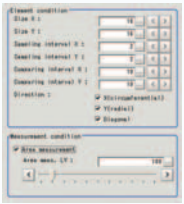
Defects

These processing items are ideal for external appearance inspections for damage, foreign matter, etc.

Defect | Precise Defect | Fine Matching

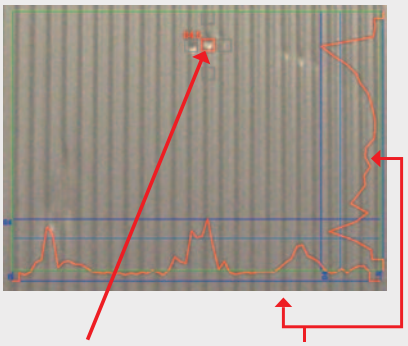
Inspections of Scratches and Dirt

Subtle scratches and dirt can be detected with more fine-tuned conditions compared to conventional inspections. Since you can clearly distinguish defects to be detected from the background, the failure detection rate can be decreased. Profiles of defects and comparison elements can be displayed on the screen in real time. You can adjust by confirming the settings and detection results on the image.



Fine parameters for defect detection allow fine settings at the pixel level. Combined with our 5 million-pixel camera, this function enables much more precise inspections of scratches.

Scratch detection profile displayed on the screen
Patent Pending



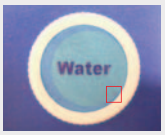
Comparison element display
Intervals and sizes of comparing elements are displayed.

Profile display
Defects of each direction for detection are displayed as wave profiles.

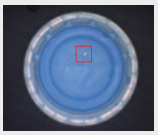
Fine Matching / Defect

With our Real Color Sensing technology, FZ4 can accurately recognize and process subtle variations in color. This feature helps you detect unpredictable scratches and dirt. High precision defect inspections are possible by using both Fine Matching and Defect flexibly according to the background of each image.

Fine Matching
It is useful for detecting scratches, chipped edges or subtle dirt in complex backgrounds.



Defect
It is useful for detecting scratches and dirt in plain backgrounds.



Character Inspections

These processing items provide the functions that are required for character inspections of dates, lot numbers, etc.

Character Inspection | Date Verification

Codes

These processing items can read bar codes and 2D codes from Camera images.

Barcode+ | 2D Code+ | 2D Code

NEW **2D Code**

You can automatically correct for damaged codes and errors, and you can display corrected portions in red for visual emphasis. Locations that require modification are quickly understood for rapid feedback to printing devices.

Special Processing

Frequently uses functions are also provided in these convenient processing items.

Classification | Color Data | Circle Angle

Ordering Information

Item			Descriptions	High-Grade Proc' Items	No.of cameras	Output	Model	Remarks
FZ4 Series Controllers	 	Quad Processing High-speed Controllers	Controllers integrated with LCD	○	2	NPN	FZ4-H1100 (See note 4.)	With touch pen
						PNP	FZ4-H1105 (See note 4.)	
					4	NPN	FZ4-H1100-10 (See note 4.)	
						PNP	FZ4-H1105-10 (See note 4.)	
			Box-type controllers		2	NPN	FZ4-H1150 (See note 3.)	–
						PNP	FZ4-H1155 (See note 3.)	
					4	NPN	FZ4-H1150-10 (See note 3.)	
						PNP	FZ4-H1155-10 (See note 3.)	
			Controllers integrated with LCD	–	2	NPN	FZ4-1100 (See note 2.)	With touch pen
						PNP	FZ4-1105 (See note 2.)	
					4	NPN	FZ4-1100-10 (See note 2.)	
						PNP	FZ4-1105-10 (See note 2.)	
			Box-type controllers		2	NPN	FZ4-1150 (See note 2.)	–
						PNP	FZ4-1155 (See note 2.)	
					4	NPN	FZ4-1150-10 (See note 2.)	
						PNP	FZ4-1155-10 (See note 2.)	
		High-speed Controllers	Controllers integrated with LCD	○	2	NPN	FZ4-H700 (See note 1.)	With touch pen
						PNP	FZ4-H705 (See note 1.)	
					4	NPN	FZ4-H700-10 (See note 1.)	
						PNP	FZ4-H705-10 (See note 1.)	
			Box-type controllers		2	NPN	FZ4-H750 (See note 1.)	–
						PNP	FZ4-H755 (See note 1.)	
					4	NPN	FZ4-H750-10 (See note 1.)	
						PNP	FZ4-H755-10 (See note 1.)	
			Controllers integrated with LCD	–	2	NPN	FZ4-700 (See note 1.)	With touch pen
						PNP	FZ4-705 (See note 1.)	
					4	NPN	FZ4-700-10 (See note 1.)	
						PNP	FZ4-705-10 (See note 1.)	
			Box-type controllers		2	NPN	FZ4-750 (See note 1.)	–
						PNP	FZ4-755 (See note 1.)	
					4	NPN	FZ4-750-10 (See note 1.)	
						PNP	FZ4-755-10 (See note 1.)	
		Standard Controllers	Controllers integrated with LCD	○	2	NPN	FZ4-H600 (See note 4.)	With touch pen
						PNP	FZ4-H605 (See note 4.)	
					4	NPN	FZ4-H600-10 (See note 4.)	
						PNP	FZ4-H605-10 (See note 4.)	
			Box-type controllers		2	NPN	FZ4-H650 (See note 3.)	–
						PNP	FZ4-H655 (See note 3.)	
					4	NPN	FZ4-H650-10 (See note 3.)	
						PNP	FZ4-H655-10 (See note 3.)	
			Controllers integrated with LCD	–	2	NPN	FZ4-600 (See note 2.)	With touch pen
						PNP	FZ4-605 (See note 2.)	
					4	NPN	FZ4-600-10 (See note 2.)	
						PNP	FZ4-605-10 (See note 2.)	
			Box-type controllers		2	NPN	FZ4-650 (See note 2.)	–
						PNP	FZ4-655 (See note 2.)	
					4	NPN	FZ4-650-10 (See note 2.)	
						PNP	FZ4-655-10 (See note 2.)	
		Lite Controllers	Box-type controllers	–	2	NPN	FZ4-L350 (See note 2.)	–
						PNP	FZ4-L355 (See note 2.)	
					4	NPN	FZ4-L350-10 (See note 2.)	
						PNP	FZ4-L355-10 (See note 2.)	

Note 1: The production of the FZ4-series Controllers FZ4-(H)75□/-(H)75□-10, FZ4-(H)70□/-(H)70□-10 were discontinued at the end of March 2015.
2: The production of the FZ4-series Controllers FZ4-110□/-110□-10/-115□/-115□-10, FZ4-60□/-60□-10/-65□/-65□-10, FZ4-L35□/-L35□-10 were discontinued at the end of October 2015.
3: The production of the FZ4-series Controllers FZ4-H65□/-H65□-10, FZ4-H115□/-H115□-10 were discontinued at the end of September 2016.
4: The production of the FZ4-series Controllers FZ4-H110□/-H110□-10, FZ4-H60□/-H60□-10 will be discontinued at the end of March 2018.

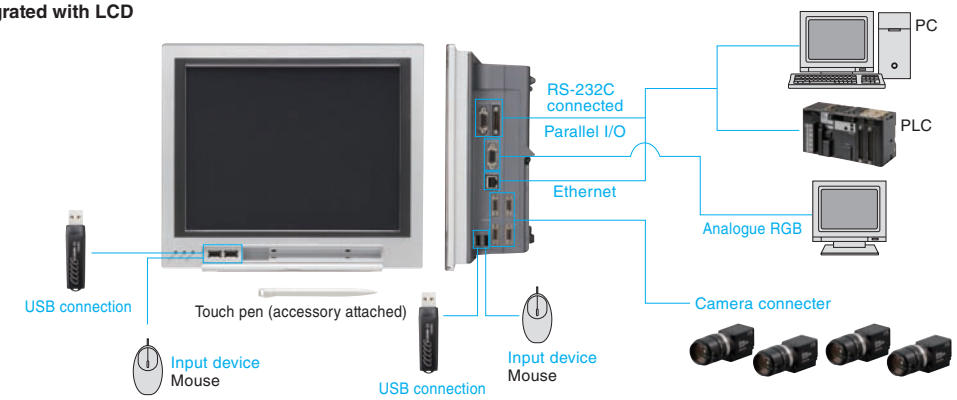
Item			Descriptions		Model	Remarks
Cameras		Digital Cameras	5 million pixels	Color	FZ-SC5M3	Lens required
				Monochrome	FZ-S5M3	
			2 million pixels	Color	FZ-SC2M	
				Monochrome	FZ-S2M	
			300,000 pixels	Color	FZ-SC	
				Monochrome	FZ-S	
		High-speed Cameras	300,000 pixels	Color	FZ-SHC	
				Monochrome	FZ-SH	
		Small Digital Cameras	300,000-pixel flat type	Color	FZ-SFC	Lenses for small camera required
				Monochrome	FZ-SF	
			300,000-pixel pen type	Color	FZ-SPC	
				Monochrome	FZ-SP	
		Intelligent Compact Cameras	Narrow view	Color	FZ-SQ010F	Camera + Manual Focus Lens + High power Lighting
			Standard view	Color	FZ-SQ050F	
			Wide View (long-distance)	Color	FZ-SQ100F	
			Wide View (short-distance)	Color	FZ-SQ100N	
Cameras Peripheral Devices		CCTV Lenses			3Z4S-LE Series	–
		Extension Tubes				
		Low-distortion Lenses			3Z4S-LE SV-0614H/SV-0814H/SV-1214H/SV-1614H/SV-2514H/SV-3514H/SV-5014H/SV-7525H/SV-10028H	Low distortion lens for 2-million pixel cameras and 5million-pixel cameras
		Lenses for Small Camera			FZ-LES3/LES6/LES16/LES30	Lens for 300,000-pixel small cameras
		Extension Tubes for Small Camera			FZ-LESR	Extension Tubes for 300,000-pixel small cameras
		For Intelligent Compact Camera	Mounting Brackets		FQ-XL/-XL2	–
			Polarizing Filter Attachment		FQ-XF1	

Item		Descriptions	Cable length:	Model	Remarks
Cables		Camera Cable	2 m	FZ-VS3 2M	–
			3 m	FZ-VS3 3M	
			5 m	FZ-VS3 5M	
			10 m (See note 2.)	FZ-VS3 10M	
		Bend resistant Camera Cable	2 m	FZ-VSB3 2M	
			3 m	FZ-VSB3 3M	
			5 m	FZ-VSB3 5M	
			10 m (See note 2.)	FZ-VSB3 10M	
		Right-angle Camera Cable (See note 1.)	2 m	FZ-VSL3 2M	
			3 m	FZ-VSL3 3M	
			5 m	FZ-VSL3 5M	
			10 m (See note 2.)	FZ-VSL3 10M	
		Bend resistant Right-angle Camera Cable (See note 1.)	2 m	FZ-VSLB3 2M	
			3 m	FZ-VSLB3 3M	
			5 m	FZ-VSLB3 5M	
			10 m (See note 2.)	FZ-VSLB3 10M	
		Long-distance Camera Cable	15m (See note 3.)	FZ-VS4 15M	
		Long-distance Right-angle Camera Cable (See note 1.)	15m (See note 3.)	FZ-VSL4 15M	
		Cable Extension Unit	–	FZ-VSJ	Up to two Extension Units and three Cables can be connected. (Maximum cable length: 45 m (See note 4.))
		Monitor Cable	2 m	FZ-VM 2M	–
			5 m	FZ-VM 5M	
		Parallel I/O Cable	2 m	FZ-VP 2M	–
			5 m	FZ-VP 5M	
		Parallel I/O Cable for Connector-terminal Conversion Unit	2 m	FZ-VPX 2M	Connector-Terminal Block Conversion Units can be connected (Recommended Products: OMRON XW2RJ50G-T, XW2R-E50G-T, XW2R-P50G-T).
			5 m	FZ-VPX 5M	
Peripheral devices		LCD Monitor	–	FZ-M08	For Box-type Controllers
		USB Memory 2 GB	–	FZ-MEM2G	Capacity: 2 GB
		USB Memory 8 GB	–	FZ-MEM8G	Capacity: 8 GB
		VESA Attachment	–	FZ-VESA	For installing the LCD integrated-type controller
		Desktop Controller Stand	–	FZ-DS	For installing the LCD integrated-type controller
		Display/USB Switcher	–	FZ-DU	–
		Lighting Controller For FL-Series	–	FL-TCC1	Required to control external lighting from a Controller
	–	External Lighting	–	FL Series	–
	–	Mouse	–	–	Mouse Recommended Products Driverless wired mouse (A mouse that requires the mouse driver to be installed is not supported.)

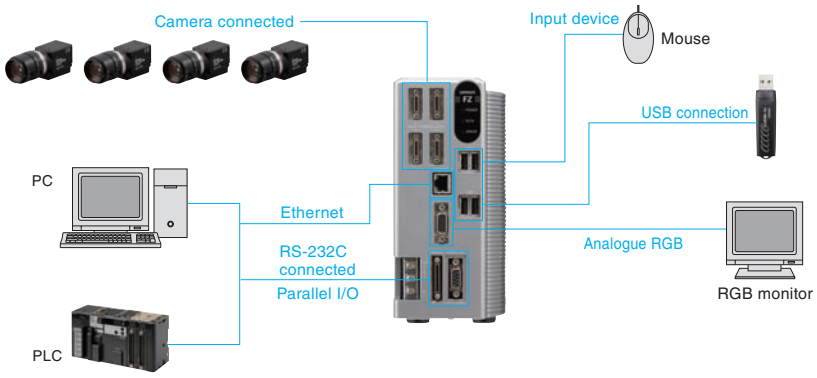
Note 1: This Cable has an L-shaped connector on the Camera end.
2: The 10-m cable cannot be used for the 5 million-pixel camera.
3: The 15-m cable cannot be used for the 5 million-pixel camera.
4: The maximum cable length depends on the Camera being connected, and the model and length of the Cable being used.
For further information,please refer to the "Cameras / Cables" table in Page 33.

System configuration

Controllers integrated with LCD



Box-type Controllers



Lenses

High-resolution, Low-distortion Lenses

Model	3Z4S-LE SV-0614H	3Z4S-LE SV-0814H	3Z4S-LE SV-1214H	3Z4S-LE SV-1614H	3Z4S-LE SV-2514H	3Z4S-LE SV-3514H	3Z4S-LE SV-5014H	3Z4S-LE SV-7525H	3Z4S-LE SV-10028H
Appearance/ Dimensions (mm)									
Focal length	6 mm	8 mm	12 mm	16 mm	25 mm	35 mm	50 mm	75 mm	100 mm
Brightness	F1.4	F1.4	F1.4	F1.4	F1.4	F1.4	F1.4	F2.5	F2.8
Filter size	M40.5 P0.5	M35.5 P0.5	M27 P0.5	M27 P0.5	M27 P0.5	M35.5 P0.5	M40.5 P0.5	M34.0 P0.5	M37.5 P0.5

CCTV Lenses

Model	3Z4S-LE SV-03514V	3Z4S-LE SV-04514V	3Z4S-LE SV-0614V	3Z4S-LE SV-0813V	3Z4S-LE SV-1214V	3Z4S-LE SV-1614V	3Z4S-LE SV-2514V	3Z4S-LE SV-3518V
Appearance/ Dimensions (mm)								
Focal length	3.5 mm	4.5 mm	6 mm	8 mm	12 mm	16 mm	25 mm	35 mm
Brightness	F1.4	F1.4	F1.4	F1.3	F1.4	F1.4	F1.4	F1.8
Filter size	–	–	M27 P0.5	M25.5 P0.5	M27 P0.5	M27 P0.5	M27 P0.5	M27 P0.5

Model	3Z4S-LE SV-5018V	3Z4S-LE SV-7527V	3Z4S-LE SV-10035V
Appearance/ Dimensions (mm)			
Focal length	50 mm	75 mm	100 mm
Brightness	F1.8	F2.7	F3.5
Filter size	M30.5 P0.5	M30.5 P0.5	M30.5 P0.5

Lenses for small camera

Model	FZ-LES3	FZ-LES6	FZ-LES16	FZ-LES30
Appearance/ Dimensions (mm)				
Focal length	3 mm	6 mm	16 mm	30 mm
Brightness	F2.0	F2.0	F3.4	F3.4

Extension Tubes

Model	3Z4S-LE SV-EXR
Contents	Set of 7 tubes (40 mm, 20 mm,10 mm, 5 mm, 2.0 mm,1.0 mm, and 0.5 mm) Maximum outer diameter: 30 mm dia.

Extension Tubes for small camera

Model	FZ-LESR
Contents	Set of 3 tubes (15 mm,10 mm, 5 mm) Maximum outer diameter: 12 mm dia.

- Do not use the 0.5-mm, 1.0-mm, and 2.0-mm Extension Tubes attached to each other. Since these Extension Tubes are placed over the threaded section of the Lens or other Extension Tube, the connection may loosen when more than one 0.5-mm, 1.0-mm or 2.0-mm Extension Tube are used together.
- Reinforcement is required to protect against vibration when Extension Tubes exceeding 30 mm are used.

Ratings and Specifications(Controllers)

FZ4 series Quad Processing High-speed Controllers

Model		NPN Output	FZ4-1100	FZ4-1100-10	FZ4-1150	FZ4-1150-10	FZ4-H1100	FZ4-H1100-10	FZ4-H1150	FZ4-H1150-10
		PNP Output	FZ4-1105	FZ4-1105-10	FZ4-1155	FZ4-1155-10	FZ4-H1105	FZ4-H1105-10	FZ4-H1155	FZ4-H1155-10
Controller type			Controllers integrated with LCD		Box-type controllers		Controllers integrated with LCD		Box-type controllers	
High-grade Processing items			No				Yes			
No. of Cameras			2	4	2	4	2	4	2	4
Connected Camera			Can be connected to all cameras.							
Processing resolution	When connected to an intelligent compact camera		752(H)×480(V)							
	When connected to a 300,000-pixel camera		640(H)×480(V)							
	When connected to a 2 million-pixel camera		1600(H)×1200(V)							
	When connected to a 5 million-pixel camera		2448(H)×2044(V)							
No. of scenes			32							
Number of logged images (See note 1.)	When connected to an intelligent compact camera	Connected to 1 camera	232							
		Connected to 2 cameras	116							
		Connected to 3 cameras	77							
		Connected to 4 cameras	58							
	When connected to a 300,000-pixel camera	Connected to 1 camera	Color camera: 270, Monochrome Camera: 272							
		Connected to 2 cameras	Color camera: 135, Monochrome Camera: 136							
		Connected to 3 cameras	Color camera: 90, Monochrome Camera: 90							
		Connected to 4 cameras	Color camera: 67, Monochrome Camera: 68							
	When connected to a 2 million-pixel camera	Connected to 1 camera	Color camera: 43, Monochrome Camera: 43							
		Connected to 2 cameras	Color camera: 21, Monochrome Camera: 21							
		Connected to 3 cameras	Color camera: 14, Monochrome Camera: 14							
		Connected to 4 cameras	Color camera: 10, Monochrome Camera: 10							
	When connected to a 5 million-pixel camera	Connected to 1 camera	Color camera: 16, Monochrome Camera: 16							
		Connected to 2 cameras	Color camera: 8, Monochrome Camera: 8							
		Connected to 3 cameras	Color camera: 5, Monochrome Camera: 5							
		Connected to 4 cameras	Color camera: 4, Monochrome Camera: 4							
Operation			Controllers integrated with LCD: Touch pen, mouse, etc. Box-type controllers: Mouse or similar device							
Settings			Create series of processing steps by editing the flowchart (Help messages provided).							
Serial communications			RS-232C/422A: 1 CH							
Network communications			Ethernet 100BASE-TX/10BASE-T							
EtherNet/IP communications			Ethernet port baud rate: 100 Mbps (100Base-TX)							
Parallel I/O			(When used in Multi-line random-trigger mode) 17 inputs (RESET, STEP0/ENCTRIG_Z0, STEP1/ENCTRIG_Z1, DSA0 to 1, ENCTRIG_A0 to 1, ENCTRIG_B0 to 1, DI0 to 7), 29 outputs (RUN/BUSY1, BUSY0, GATE0 to 1, OR0 to 1, READY0 to 1, ERROR, STGOUT0 to 3, DO0 to 15) (When used in other mode) 13 inputs (RESET, STEP0/ENCTRIG_Z0, DSA0, ENCTRIG_A0, ENCTRIG_B0, DI0 to 7), 26 outputs (RUN, BUSY0, GATE0, OR0, READY0, ERROR, STGOUT0 to 3, DO0 to 15) *STGOUT 2 to 3 only for camera 4 ch type							
Monitor interface			Controllers integrated with LCD: Integrated Controller and LCD 12.1 inch TFT color LCD (Resolution: XGA 1,024 × 768 dots) Box-type controllers: Analog RGB video output, 1 channel (Resolution: XGA 1,024 × 768 dots)							
USB interface			4 channels (supports USB 1.1 and 2.0)							
Power supply voltage			20.4 to 26.4 VDC							
Current consumption (at 24.0 VDC) (See note 2.)	When connected to an intelligent compact camera		5.0 A max.	7.5 A max.	5.0 A max.	7.5 A max.	5.0 A max.	7.5 A max.	5.0 A max.	7.5 A max.
	When connected to a 300,000-pixel camera		3.7 A max.	4.9 A max.	3.7 A max.	4.9 A max.	3.7 A max.	4.9 A max.	3.7 A max.	4.9 A max.
	When connected to a 2 million-pixel camera									
	When connected to a 5 million-pixel camera									
Ambient temperature range			Operating: 0 to 45°C for low cooling fan speeds, 0 to 50°C for high cooling fan speeds Storage: –20 to 65°C (with no icing or condensation)							
Ambient humidity range			Operating and storage: 35% to 85% (with no condensation)							
Weight			Approx. 3.2 kg	Approx. 3.4 kg	Approx. 1.8 kg	Approx. 1.9 kg	Approx. 3.2 kg	Approx. 3.4 kg	Approx. 1.8 kg	Approx. 1.9 kg
Accessories			Controllers integrated with LCD: Touch pen (one, inside the front panel), Instruction Manual, 6 mounting brackets Box-type controllers: Instruction Manual							

Note 1: The image logging capacity changes when multiple cameras of different types are connected at the same time.
2: The current consumption when the maximum number of cameras supported by each controller are connected.
If a strobe controller model is connected to a lamp, the current consumption is as high as when an intelligent compact camera is connected.

FZ4 series High-speed Controllers

Model		NPN Output	FZ4-700	FZ4-700-10	FZ4-750	FZ4-750-10	FZ4-H700	FZ4-H700-10	FZ4-H750	FZ4-H750-10
		PNP Output	FZ4-705	FZ4-705-10	FZ4-755	FZ4-755-10	FZ4-H705	FZ4-H705-10	FZ4-H755	FZ4-H755-10
Controller type			Controllers integrated with LCD		Box-type controllers		Controllers integrated with LCD		Box-type controllers	
High-grade Processing items			No				Yes			
No. of Cameras			2	4	2	4	2	4	2	4
Connected Camera			Can be connected to all cameras. (When connecting 5 million-pixel cameras, up to two cameras can be connected.)							
Processing resolution	When connected to an intelligent compact camera		752(H)×480(V)							
	When connected to a 300,000-pixel camera		640(H)×480(V)							
	When connected to a 2 million-pixel camera		1600(H)×1200(V)							
	When connected to a 5 million-pixel camera		2448(H)×2044(V)							
No. of scenes			32							
Number of logged images (See note 1.)	When connected to an intelligent compact camera	Connected to 1 camera	214							
		Connected to 2 cameras	107							
		Connected to 3 cameras	71							
		Connected to 4 cameras	53							
	When connected to a 300,000-pixel camera	Connected to 1 camera	Color camera: 250, Monochrome Camera: 252							
		Connected to 2 cameras	Color camera: 125, Monochrome Camera: 126							
		Connected to 3 cameras	Color camera: 83, Monochrome Camera: 84							
		Connected to 4 cameras	Color camera: 62, Monochrome Camera: 63							
	When connected to a 2 million-pixel camera	Connected to 1 camera	Color camera: 40, Monochrome Camera: 40							
		Connected to 2 cameras	Color camera: 20, Monochrome Camera: 20							
		Connected to 3 cameras	Color camera: 13, Monochrome Camera: 13							
		Connected to 4 cameras	Color camera: 10, Monochrome Camera: 10							
	When connected to a 5 million-pixel camera	Connected to 1 camera	Color camera: 11, Monochrome Camera: 11							
		Connected to 2 cameras	Color camera: 5, Monochrome Camera: 5							
		Connected to 3 cameras	–							
		Connected to 4 cameras	–							
Operation			Controllers integrated with LCD: Touch pen, mouse, etc. Box-type controllers: Mouse or similar device							
Settings			Create series of processing steps by editing the flowchart (Help messages provided).							
Serial communications			RS-232C/422A: 1 CH							
Network communications			Ethernet 100BASE-TX/10BASE-T							
EtherNet/IP communications			Ethernet port baud rate: 100 Mbps (100Base-TX)							
Parallel I/O			13 inputs (RESET, STEP0/ENCTRIG_Z0, DSA0, ENCTRIG_A0, ENCTRIG_B0, DI0 to 7), 26 outputs (RUN, BUSY0, GATE0, OR0, READY0, ERROR, STGOUT0 to 3, DO0 to 15) *STGOUT 2 to 3 only for camera 4 ch type							
Monitor interface			Controllers integrated with LCD: Integrated Controller and LCD 12.1 inch TFT color LCD (Resolution: XGA 1,024 × 768 dots) Box-type controllers: Analog RGB video output, 1 channel (Resolution: XGA 1,024 × 768 dots)							
USB interface			4 channels (supports USB 1.1 and 2.0)							
Power supply voltage			20.4 to 26.4 VDC							
Current consumption (at 24.0 VDC) (See note 2.)	When connected to an intelligent compact camera		5.0 A max.	7.5 A max.	5.0 A max.	7.5 A max.	5.0 A max.	7.5 A max.	5.0 A max.	7.5A max.
	When connected to an intelligent camera									
	When connected to a 300,000-pixel camera		3.7 A max.	4.9 A max.	3.7 A max.	4.9 A max.	3.7 A max.	4.9 A max.	3.7 A max.	4.9A max.
	When connected to a 2 million-pixel camera									
	When connected to a 5 million-pixel camera									
Ambient temperature range			Operating: 0 to 45°C for low cooling fan speeds, 0 to 50°C for high cooling fan speeds Storage: –20 to 65°C (with no icing or condensation)							
Ambient humidity range			Operating and storage: 35% to 85% (with no condensation)							
Weight			Approx. 3.2 kg	Approx. 3.4 kg	Approx. 1.8 kg	Approx. 1.9 kg	Approx. 3.2 kg	Approx. 3.4 kg	Approx. 1.8 kg	Approx. 1.9 kg
Accessories			Controllers integrated with LCD: Touch pen (one, inside the front panel), Instruction Manual, 6 mounting brackets Box-type controllers: Instruction Manual							

Note 1: The image logging capacity changes when multiple cameras of different types are connected at the same time.
2: The current consumption when the maximum number of cameras supported by each controller are connected.
If a strobe controller model is connected to a lamp, the current consumption is as high as when an intelligent camera is connected.

FZ4 series Standard Controllers

Model		NPN Output	FZ4-600	FZ4-600-10	FZ4-650	FZ4-650-10	FZ4-H600	FZ4-H600-10	FZ4-H650	FZ4-H650-10
		PNP Output	FZ4-605	FZ4-605-10	FZ4-655	FZ4-655-10	FZ4-H605	FZ4-H605-10	FZ4-H655	FZ4-H655-10
Controller type			Controllers integrated with LCD		Box-type controllers		Controllers integrated with LCD		Box-type controllers	
High-grade Processing items			No				Yes			
No. of Cameras			2	4	2	4	2	4	2	4
Connected Camera			Can be connected to all cameras. (When connecting 5 million-pixel cameras, up to two cameras can be connected.)							
Processing resolution	When connected to an intelligent compact camera		752(H)×480(V)							
	When connected to a 300,000-pixel camera		640(H)×480(V)							
	When connected to a 2 million-pixel camera		1600(H)×1200(V)							
	When connected to a 5 million-pixel camera		2448(H)×2044(V)							
No. of scenes			32							
Number of logged images (See note 1.)	When connected to an intelligent compact camera	Connected to 1 camera	214							
		Connected to 2 cameras	107							
		Connected to 3 cameras	71							
		Connected to 4 cameras	53							
	When connected to a 300,000-pixel camera	Connected to 1 camera	Color camera: 250, Monochrome Camera: 252							
		Connected to 2 cameras	Color camera: 125, Monochrome Camera: 126							
		Connected to 3 cameras	Color camera: 83, Monochrome Camera: 84							
		Connected to 4 cameras	Color camera: 62, Monochrome Camera: 63							
	When connected to a 2 million-pixel camera	Connected to 1 camera	Color camera: 40, Monochrome Camera: 40							
		Connected to 2 cameras	Color camera: 20, Monochrome Camera: 20							
		Connected to 3 cameras	Color camera: 13, Monochrome Camera: 13							
		Connected to 4 cameras	Color camera: 10, Monochrome Camera: 10							
	When connected to a 5 million-pixel camera	Connected to 1 camera	Color camera: 11, Monochrome Camera: 11							
		Connected to 2 cameras	Color camera: 5, Monochrome Camera: 5							
		Connected to 3 cameras	–							
		Connected to 4 cameras	–							
Operation			Controllers integrated with LCD: Touch pen, mouse, etc. Box-type controllers: Mouse or similar device							
Settings			Create series of processing steps by editing the flowchart (Help messages provided).							
Serial communications			RS-232C/422A: 1 CH							
Network communications			Ethernet 100BASE-TX/10BASE-T							
EtherNet/IP communications			Ethernet port baud rate: 100 Mbps (100Base-TX)							
Parallel I/O			13 inputs (RESET, STEP0/ENCTRIG_Z0, DSA0, ENCTRIG_A0, ENCTRIG_B0, DI0 to 7), 26 outputs (RUN, BUSY0, GATE0, OR0, READY0, ERROR, STGOUT0 to 3, DO0 to 15) *STGOUT 2 to 3 only for camera 4 ch type							
Monitor interface			Controllers integrated with LCD: Integrated Controller and LCD 12.1 inch TFT color LCD (Resolution: XGA 1,024 × 768 dots) Box-type controllers: Analog RGB video output, 1 channel (Resolution: XGA 1,024 × 768 dots)							
USB interface			4 channels (supports USB 1.1 and 2.0)							
Power supply voltage			20.4 to 26.4 VDC							
Current consumption (at 24.0 VDC) (See note 2.)	When connected to an intelligent compact camera		5.0 A max.	7.5 A max.	5.0 A max.	7.5 A max.	5.0 A max.	7.5 A max.	5.0 A max.	7.5 A max.
	When connected to a 300,000-pixel camera		3.7 A max.	4.9 A max.	3.7 A max.	4.9 A max.	3.7 A max.	4.9 A max.	3.7 A max.	4.9 A max.
	When connected to a 2 million-pixel camera									
	When connected to a 5 million-pixel camera									
Ambient temperature range			Operating: 0 to 45°C for low cooling fan speeds, 0 to 50°C for high cooling fan speeds Storage: –20 to 65°C (with no icing or condensation)							
Ambient humidity range			Operating and storage: 35% to 85% (with no condensation)							
Weight			Approx. 3.2 kg	Approx. 3.4 kg	Approx. 1.8 kg	Approx. 1.9 kg	Approx. 3.2 kg	Approx. 3.4 kg	Approx. 1.8 kg	Approx. 1.9 kg
Accessories			Controllers integrated with LCD: Touch pen (one, inside the front panel), Instruction Manual, 6 mounting brackets Box-type controllers: Instruction Manual							

Note 1: The image logging capacity changes when multiple cameras of different types are connected at the same time.
2: The current consumption when the maximum number of cameras supported by each controller are connected.
If a strobe controller model is connected to a lamp, the current consumption is as high as when an intelligent compact camera is connected.

FZ4 series Lite Controllers

Model		NPN Output	FZ4-L350	FZ4-L350-10
		PNP Output	FZ4-L355	FZ4-L355-10
Controller type			Box-type controllers	
High-grade Processing items			No	
No. of Cameras			2	4
Connected Camera			Can be connected to all cameras. (When connecting 5 million-pixel cameras, up to two cameras can be connected.)	
Processing resolution	When connected to an intelligent compact camera		752(H)×480(V)	
	When connected to a 300,000-pixel camera		640(H)×480(V)	
	When connected to a 2 million-pixel camera		1600(H)×1200(V)	
	When connected to a 5 million-pixel camera		2448(H)×2044(V)	
No. of scenes			32	
Number of logged images (See note 1.)	When connected to an intelligent compact camera	Connected to 1 camera	214	
		Connected to 2 cameras	107	
		Connected to 3 cameras	71	
		Connected to 4 cameras	53	
	When connected to a 300,000-pixel camera	Connected to 1 camera	Color camera: 250, Monochrome Camera: 252	
		Connected to 2 cameras	Color camera: 125, Monochrome Camera: 126	
		Connected to 3 cameras	Color camera: 83, Monochrome Camera: 84	
		Connected to 4 cameras	Color camera: 62, Monochrome Camera: 63	
	When connected to a 2 million-pixel camera	Connected to 1 camera	Color camera: 40, Monochrome Camera: 40	
		Connected to 2 cameras	Color camera: 20, Monochrome Camera: 20	
		Connected to 3 cameras	Color camera: 13, Monochrome Camera: 13	
		Connected to 4 cameras	Color camera: 10, Monochrome Camera: 10	
	When connected to a 5 million-pixel camera	Connected to 1 camera	Color camera: 11, Monochrome Camera: 11	
		Connected to 2 cameras	Color camera: 5, Monochrome Camera: 5	
		Connected to 3 cameras	–	
		Connected to 4 cameras	–	
Operation			Mouse or similar device	
Settings			Create series of processing steps by editing the flowchart (Help messages provided).	
Serial communications			RS-232C: 1 CH	
Network communications			Ethernet 1000BASE-T/100BASE-TX/10BASE-T	
EtherNet/IP communications			Ethernet port baud rate: 100 Mbps (100Base-TX)	
Parallel I/O			11 inputs (RESET, STEP, DSA, and DI 0 to 7), 26 outputs (RUN, BUSY, GATE, OR, READY, ERROR, STGOUT 0 to 3, and DO 0 to 15) *STGOUT 2 to 3 only for camera 4 ch type	
Monitor interface			Analog RGB video output, 1 channel (Resolution: XGA 1,024 × 768 dots)	
USB interface			2 channels (supports USB 1.1 and 2.0)	
Power supply voltage (See note 2.)			20.4 to 26.4 VDC	
Current consumption (at 24.0 VDC) (See note 3.)	When connected to an intelligent compact camera		4.0 A max.	5.5 A max.
	When connected to a 300,000-pixel camera		2.6 A max.	2.9 A max.
	When connected to a 2 million-pixel camera			
	When connected to a 5 million-pixel camera			
Ambient temperature range			Operating: 0 to 45°C, 0 to 50°C Storage: –20 to 65°C (with no icing or condensation)	
Ambient humidity range			Operating and storage: 35% to 85% (with no condensation)	
Weight			Approx. 1.8 kg	
Accessories			Instruction Manual	

Note 1: The image logging capacity changes when multiple cameras of different types are connected at the same time.
2: Do not ground the positive terminal of the 24-VDC power supply to a Lite Controller.
If the positive terminal is grounded, electrical shock may occur when an SG (0-V) part, such as the case of the Controller or Camera, is touched.
3: The current consumption when the maximum number of cameras supported by each controller are connected.
If a strobe controller model is connected to a lamp, the current consumption is as high as when an intelligent compact camera is connected.

Ratings and Specifications(Cameras)

Digital Cameras

	FZ-S	FZ-SC	FZ-S2M	FZ-SC2M	FZ-S5M3	FZ-SC5M3
Image elements	Interline transfer reading all pixels, 1/3-inch CCD image elements		Interline transfer reading all pixels, 1/1.8-inch CCD image elements		CMOS image elements (2/3-inch equivalent)	
Color/Monochrome	Monochrome	Color	Monochrome	Color	Monochrome	Color
Effective pixels	640(H)×480(V)		1600(H)×1200(V)		2448(H)×2048(V)	
Pixel size	7.4(μm)×7.4(μm)		4.4(μm)×4.4(μm)		3.45(μm)×3.45(μm)	
Shutter function	Electronic shutter; select shutter speeds from 1/10 to 1/50,000 s					
Partial function	12 to 480 lines		12 to 1200 lines		4 to 2048 lines	
Frame rate (image read time)	80 fps (12.5ms)		30 fps (33.3ms)		25.6 fps (38.2ms)	
Field of vision, installation distance	Selecting a lens according to the field of vision and installation distance					
Ambient temperature range	Operating: 0 to 50°C Storage: –25 to 65°C (with no icing or condensation)		Operating: 0 to 40°C Storage: –25 to 65°C (with no icing or condensation)			
Ambient humidity range	Operating and storage: 35% to 85% (with no condensation)					
Weight	Approx. 55 g		Approx. 76 g		Approx. 85 g	
Accessories	Instruction manual					

Small Digital Cameras

	FZ-SF	FZ-SFC	FZ-SP	FZ-SPC
Image elements	Interline transfer reading all pixels, 1/3-inch CCD image elements			
Color/Monochrome	Monochrome	Color	Monochrome	Color
Effective pixels	640(H)×480(V)			
Pixel size	7.4(μm)×7.4(μm)			
Shutter function	Electronic shutter; select shutter speeds from 1/10 to 1/50,000 s			
Partial function	12 to 480 lines			
Frame rate (image read time)	80 fps (12.5ms)			
Field of vision, installation distance	Selecting a lens according to the field of vision and installation distance			
Ambient temperature range	Operating: 0 to 50°C (camera amp) 0 to 45°C (camera head) Storage: –25 to 65°C (with no icing or condensation)			
Ambient humidity range	Operating and storage: 35% to 85% (with no condensation)			
Weight	Approx. 150 g			
Accessories	Instruction manual, installation bracket, Four mounting brackets (M2)		Instruction manual	

High-speed Cameras

	FZ-SH	FZ-SHC
Image elements	Interline transfer reading all pixels, 1/3-inch CCD image elements	
Color/Monochrome	Monochrome	Color
Effective pixels	640(H)×480(V)	
Pixel size	7.4(μm)×7.4(μm)	
Shutter function	Electronic shutter; select shutter speeds from 1/10 to 1/50,000 s	
Partial function	12 to 480 lines	
Frame rate (image read time)	204 fps (4.9ms)	
Field of vision, installation distance	Selecting a lens according to the field of vision and installation distance	
Ambient temperature range	Operating: 0 to 40°C Storage: –25 to 65°C (with no icing or condensation)	
Ambient humidity range	Operating and storage: 35% to 85% (with no condensation)	
Weight	Approx. 105 g	
Accessories	Instruction manual	

Intelligent Compact Cameras

	FZ-SQ010F	FZ-SQ050F	FZ-SQ100F	FZ-SQ100N
Image elements	1/3-inch CMOS image elements			
Color/Monochrome	Color			
Effective pixels	752(H)×480(V)			
Pixel size	6.0(μm)×6.0(μm)			
Shutter function	1/250 to 1/32,258			
Partial function	8 to 480 lines			
Frame rate (image read time)	60 fps			
Field of vision	7.5×4.7 to 13×8.2 mm	13×8.2 to 53×33 mm	53×33 to 240×153 mm	29×18 to 300×191 mm
Installation distance	38 to 60 mm	56 to 215 mm	220 to 970 mm	32 to 380 mm
LED class (See note)	Class 2			
Ambient temperature range	Operating: 0 to 50°C Storage: –25 to 65°C			
Ambient humidity range	Operating and storage: 35% to 85% (with no condensation)			
Weight	Approx. 150 g		Approx. 140 g	
Accessories	Mounting bracket (FQ-XL), polarizing filter attachment (FQ-XF1), instruction manual and warning label			

Note : Applicable standards: IEC62471-2

Ratings and Specifications(LCD Monitor,Cable)

LCD Monitor

	FZ-M08
Size	8.4 inches
Type	Liquid crystal color TFT
Resolution	1,024 × 768 dots
Input signal	Analog RGB video input, 1 channel
Power supply voltage	21.6 to 26.4 VDC
Current consumption	Approx. 0.7 A max.
Ambient temperature range	Operating: 0 to 50°C; Storage: –25 to 65°C (with no icing or condensation)
Ambient humidity range	Operating and storage: 35 to 85% (with no condensation)
Weight	Approx. 1.2 kg
Accessories	Instruction Sheet and 4 mounting brackets

Camera Cables

	FZ-VS3 (2m)	FZ-VSB3 (2m)	FZ-VSL3 (2m)	FZ-VSLB3 (2m)
Type	Standard	Bend resistant	Right-angle	Bend resistant Right-angle
Shock resistiveness (durability)	10 to 150 Hz single amplitude 0.15 mm 3 directions, 8 strokes, 4 times			
Ambient temperature range	Operation and storage: 0 to 65°C (with no icing or condensation)			
Ambient humidity range	Operation and storage: 40 to 70%RH (with no condensation)			
Ambient atmosphere	No corrosive gases			
Material	Cable sheath, connector: PVC			
Minimum bending radius	69 mm	69 mm	69 mm	69 mm
Weight	approx. 170 g	approx. 180 g	approx. 170 g	approx. 180 g

Monitor Cable

	FZ-VM
Vibration resistiveness	10 to 150Hz single amplitude 0.15 mm 3 directions, 8 strokes, 4 times
Ambient temperature range	Operation: 0 to 50°C; Storage: –20 to +65°C (with no icing or condensation)
Ambient humidity range	Operation and storage: 35 to 85%RH (with no condensation)
Ambient atmosphere	No corrosive gases
Material	Cable sheath: heat-resistant PVC Connector: PVC
Minimum bending radius	75 mm
Weight	approx. 170 g

Cable Extension Unit

	FZ-VSJ
Power supply voltage (See note 1.)	11.5 to 13.5 VDC
Current consumption (See note 2.)	1.5 A max.
Ambient temperature range	Operating: 0 to 50°C; Storage: –25 to 65°C (with no icing or condensation)
Ambient humidity range	Operating and storage: 35 to 85% (with no condensation)
Maximum Units connectable	2 Units per Camera
Weight	Approx. 240 g
Accessories	Instruction Sheet and 4 mounting screws

Note 1: A 12-VDC power supply must be provided to the Cable Extension Unit when connecting the Intelligent Compact Camera, the Strobe Controller, or the Lighting Controller.
2: The current consumption shows when connecting the Cable Extension Unit to an external power supply.

Long-distance Camera Cables

	FZ-VS4 (15m)	FZ-VSL4 (15m)
Type	Standard	Right-angle
Shock resistiveness (durability)	10 to 150 Hz single amplitude 0.15 mm 3 directions, 8 strokes, 4 times	
Ambient temperature range	Operation and storage: 0 to 65°C (with no icing or condensation)	
Ambient humidity range	Operation and storage: 40 to 70%RH (with no condensation)	
Ambient atmosphere	No corrosive gases	
Material	Cable sheath, connector: PVC	
Minimum bending radius	78 mm	
Weight	approx. 1400 g	

Parallel Cable

	FZ-VP	FZ-VPX
Vibration resistiveness	10 to 150 Hz single amplitude 0.15 mm 3 directions, 8 strokes, 4 times	
Ambient temperature range	Operation: 0 to 50°C; Storage: –20 to 65°C (with no icing or condensation)	
Ambient humidity range	Operation and storage: 35 to 85%RH (with no condensation)	
Ambient atmosphere	No corrosive gases	
Material	Cable sheath: heat-resistant PVC Connector: resin	
Minimum bending radius	75 mm	
Weight	approx. 160 g	approx. 180 g

Connection Table

Camera Connection Table

Type of camera	Model	Resolution	FZ4 series			
			Quad Processing High-speed Controllers FZ4-11 □	High-speed Controllers FZ4-7 □	Standard Controllers FZ4-6 □	Lite Controllers FZ4-L35 □
Digital cameras	FZ-SC	300,000 Pixels	Yes	Yes	Yes	Yes
	FZ-S	300,000 Pixels	Yes	Yes	Yes	Yes
	FZ-SC2M	2 million pixels	Yes	Yes	Yes	Yes
	FZ-S2M	2 million pixels	Yes	Yes	Yes	Yes
	FZ-SC5M3	5 million pixels	Yes	Yes (See note1.)	Yes (See note1.)	Yes (See note1.)
	FZ-S5M3	5 million pixels	Yes	Yes (See note1.)	Yes (See note1.)	Yes (See note1.)
High-speed cameras	FZ-SHC	300,000 Pixels	Yes	Yes	Yes	Yes
	FZ-SH	300,000 Pixels	Yes	Yes	Yes	Yes
Small digital cameras	FZ-SFC	300,000 Pixels	Yes	Yes	Yes	Yes
	FZ-SF	300,000 Pixels	Yes	Yes	Yes	Yes
	FZ-SPC	300,000 Pixels	Yes	Yes	Yes	Yes
	FZ-SP	300,000 Pixels	Yes	Yes	Yes	Yes
Intelligent compact cameras	FZ-SQ010F	360,000 Pixels	Yes	Yes	Yes	Yes
	FZ-SQ050F	360,000 Pixels	Yes	Yes	Yes	Yes
	FZ-SQ100F	360,000 Pixels	Yes	Yes	Yes	Yes
	FZ-SQ100N	360,000 Pixels	Yes	Yes	Yes	Yes

Note 1: When connecting 5 million-pixel cameras, up to two cameras can be connected.

Cameras / Cables Connection Table

Type of camera	Model	Cable length	High-speed cameras	Digital cameras			Small digital cameras	Intelligent compact cameras
				300,000-pixel	2 million-pixel	5 million-pixel	Pen type / flat type	
Camera Cables Right-angle camera cables	FZ-VS3 FZ-VSL3	2m	Yes	Yes	Yes	Yes	Yes	Yes
		3m	Yes	Yes	Yes	Yes	Yes	Yes
		5m	Yes	Yes	Yes	Yes	Yes	Yes
		10m	Yes	Yes	Yes	No	Yes	Yes
Bend resistant camera cables Bend resistant right-angle camera cables	FZ-VSB3 FZ-VSLB3	2m	Yes	Yes	Yes	Yes	Yes	Yes
		3m	Yes	Yes	Yes	Yes	Yes	Yes
		5m	Yes	Yes	Yes	Yes	Yes	Yes
		10m	Yes	Yes	Yes	No	Yes	Yes
Long-distance camera cable Long-distance right-angle camera cable	FZ-VS4 FZ-VSL4	15m	Yes	Yes	Yes	No	Yes	Yes

Processing Items

* The items in red are High Grade processing items.

Group	Icon	Processing Item		Corresponding Page in the Catalog
Inspections / Measurement		Search	Used to identify the shapes and calculate the position of measurement objects.	
		Flexible Search	Recognizing the shapes of workpieces with variation and detecting their positions.	P20
		Sensitive Search	Search a small difference by dividing the search model in detail, and calculating the correlation.	P20
		ECM Search	Used to search the similar part of model form input image.Detect the evaluation value and position.	
		Ec Circle Search	Extract circles using "round " shape information and get position, radius and quantity in high preciseness.	
		Shape Search+	Used to Search the similar part of models from input image.Detect the evaluation value and position.	
		Shape Search II	Used to search the similar part of model from input image regardless of environmental changes. Detect the evaluation value and position.	P6
		Classification	Used when various kinds of products on the assembly line need to be sorted and identified.	
		Edge Position	Measure position of measurement objects according to the color change in measurement area.	
		Edge Pitch	Detect edges by color change in measurement area. Used for calculating number of pins of IC and connectors.	
		Scan Edge Position	Measure peak/bottom edge position of workpieces according to the color change in separated measurement area.	
		Scan Edge Width	Measure max/min/average width of workpieces according to the color change in separated measurement area.	
		Circular Scan Edge Position	Measure center axis, diameter and radius of circular workpieces.	P20
		Circular Scan Edge Width	Measure center axis, width and thickness of ring workpieces.	P20
		Color Data	Used for detecting presence and mixed varieties of products by using color average and deviation.	
		Gravity and Area	Used to measure area, center of gravity of workpices by extracting the color to be measured.	
		Labeling	Used to measure number, area and gravity of workpieces by extracting registered color.	
		Label Data	Selecting one region of extracted Labeling, and get that measurement. Area and Gravity position can be got and judged.	
		Labeling+	Extract objects of registered color, and measure many features such as number and circularity.	
		Defect	Used for appearance measurement of plain-color measurement objects such as defects, stains and burrs.	
		PreciseDefect	Check the defect on the object. Parameters for extraction defect can be set precisely.	P21
		Fine Matching	Difference can be detected by overlapping and comparing(matching) registered fine images with input images.	P21
		Character Inspection	Recognize character according correlation search with model image registered in [Model Dictionary].	
		Date Verification	Reading character string is verified with internal date.	
		Model Dictionary	Register character pattern as dictionary. The pattern is used in [Character Inspection].	
		Barcode+ *1	Recognize barcode, verify and output decoded characters.	
		2DCode *2	Recognize 2D code and display where the code quality is poor.	P21
		2DCode+ *2	Recognize 2D code, verify and output decoded characters.	
		Circle Angle	Used for calculating angle of inclination of circular measurement objects.	
Image Capturing		Camera Image Input	To input images from cameras. And set up the conditions to input images from cameras.	
		Camera Image Input HDR	Create high-dynamic range images by acquiring several images with different conditions.	P19
		Camera Image Input HDR Lite	HDR function for FZ-SQ☐ Intelligent Compact Cameras.	
		Camera Switching	To switch the cameras used for measurement. Not input images from cameras again.	
		Measurement Image Switching	To switch the images used for measurement. Not input images from camera again.	
Correcting images		Position Compensation	Used when positions are differed. Correct measurement is performed by correcting position of input images.	
		Trapezoidal Correction+	Rectify the trapezoidal deformed image.	P12
		Filtering	Used for processing images input from cameras in order to make them easier to be measured.	

Group	Icon	Processing Item		Corresponding Page in the Catalog
Correcting images		Backgrond Suppression	To enhance contrast of images by extracting color in specified brightness.	
		Brightness Correct Filter	Track brightness change of entire screen and remove gradual brightness change such as uneven brightness.	P15
		Color Gray Filter	Color image is converted into monochrome images to emphasize specific color.	
		Extract Color Filter	Convert color image to color extracted image or binary image.	
		Anti Color Shading	To remove the irregular color/pattern by uniformizing max.2 specified colors.	
		Stripes Removal Filter+	Remove the background pattern of vertical, horizontal and cross stripes.	
		Stripes Removal Filter II	Remove the background pattern of vertical, horizontal and diagonal stripes.	P18
		Halation Cut+	Remove halation from input image.	
		Panorama+	Combine multiple image to create one big image.	
		Polar Transformation	Rectify the image by polar transformation. Useful for OCR or pattern inspection printed on circle.	
Assisting inspections / measurement		Calculation	Used when using the judge results and measured values of ProcItem which are registered in processing units.	
		Line Regression	Used for calculating regression line from plural measurement coodinate.	
		Circle Regression	Used for calculating regression circle from plural measurement coordinate.	
		Calibration+	Transform (X,Y) position to the real coodinate system.	
		Precise Calibration	Used for calibration corresponding to trapezoidal distortion and lens distortion.	P18
		User Data	Used for setting of the data that can be used as common constants and variables in scene group data.	
		Set Unit Data	Used to change the ProcItem data (setting parameters,etc.) that has been set up in a scene.	
		Get Unit Data	Used to get one data (measured results, setting parameters,etc.) of ProcItem that has been set up in a scene.	
		Set Unit Figure	Used for re-setting the figure data (model, measurement area) registered in an unit.	
		Get Unit Figure	Used for get the figure data (model, measurement area) registered in an unit.	
		Trend Monitor	Used for displaying the information about results on the monitor, facilitating to avoid NG and analyze causes.	
		Image Logging	Used for saving the measurement images to the memory and USB memory.	
		Image Conversion Logging	Used for saving the measurement images in JPEG and BMP format.	P15
		Data Logging	Used for saving the measurement data to the memory and USB memory.	
		Elapsed Time	Used for calculating the elapsed time since the measurement trigger input.	
		Wait	Processing is stopped only at the set time. The standby time is set by the unit of [ms].	
		Focus	Focus setting is supported.	P19
		Iris	Focus and aperture setting is supported.	P19
Branching processing		Conditional Branch	Used where more than two kinds of products on the production line need to detected separately.	
		End	This ProcItem must be set up as the last processing unit of a branch.	
		DI Branch	Same as ProcItem "Branch". But you can change the targets of conditional branching via external inputs.	
Outputting results		Data Output	Used when you need to output data to the external devices such as PLC or PC via serial ports.	P19
		Parallel Data Output	Used when you need to output data to the external devices such as PLC or PC via parallel ports.	
		Parallel Judgement Output	Used when you need to output judgement results to the external devices such as PLC or PC via parallel ports.	
		Fieldbus Data Output	Outputs data to an external device, such as a Programmable Controller, through a fieldbus interface.	
Displaying results on the monitor		Result Display	Used for displaying the texts or the figures in the camera image .	
		Display Image File	Display selected image file.	
		Display Last NG Image	Display the last NG images.	P19

*1. Bar Codes that can be read : JAN/EAN/UPC (including add-on codes), Code 39, Codabar (NW-7), ITF (Interleaved 2 of 5), Code 93, Code 128, GS1-128, GS1 DataBar (RSS-14 / RSS Limited / RSS Expanded), Pharmacode

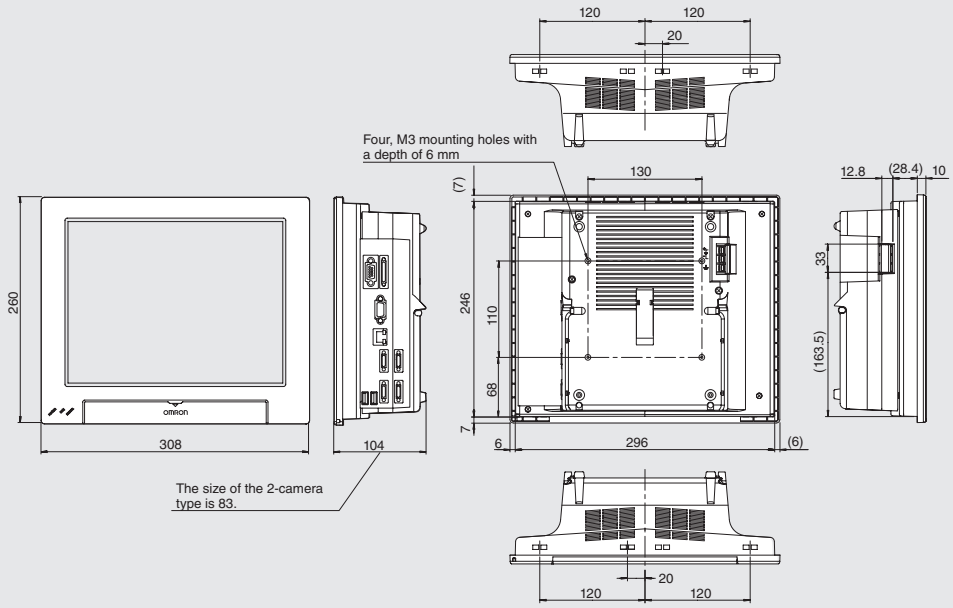
*2. 2D Codes that can be read : Data Matrix (ECC200), QR Code

External Dimensions (Unit: mm)

FZ4-series Controllers

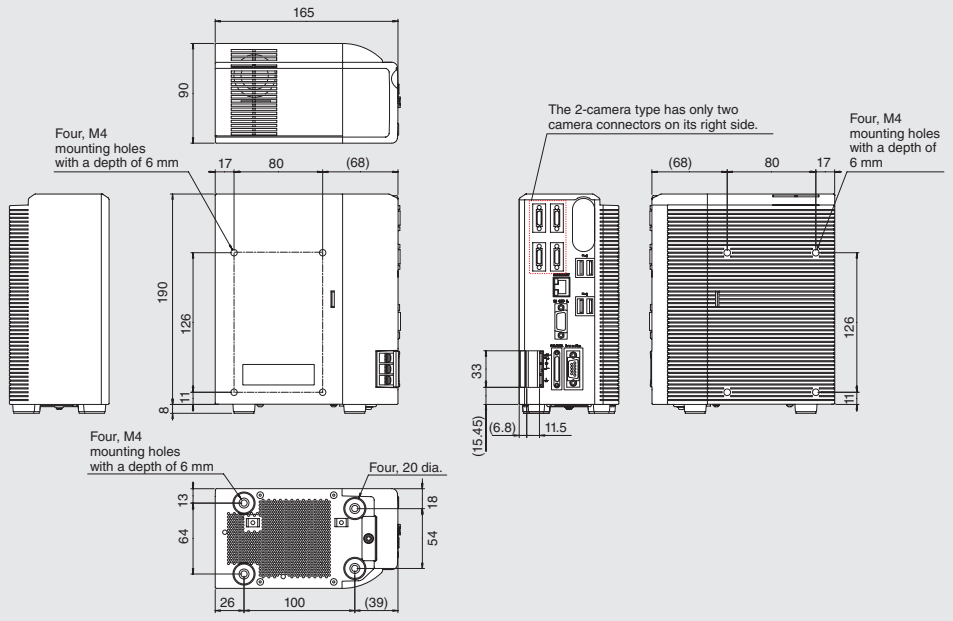
■ LCD-integrated type

FZ4-H110□/-H110□-10
FZ4-110□/-110□-10
FZ4-H70□/-H70□-10
FZ4-70□/-70□-10
FZ4-H60□/-H60□-10
FZ4-60□/-60□-10

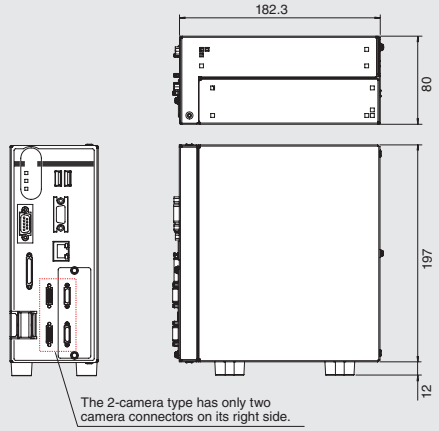


■ Box-type

FZ4-H115□/-H115□-10
FZ4-115□/-115□-10
FZ4-H75□/-H75□-10
FZ4-75□/-75□-10
FZ4-H65□/-H65□-10
FZ4-65□/-65□-10



FZ4-L35□/-L35□-10

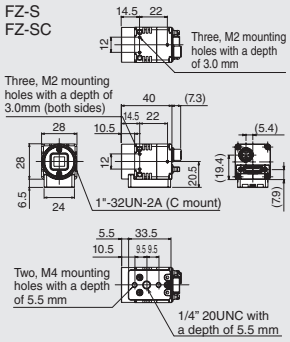


Cameras

Digital Cameras

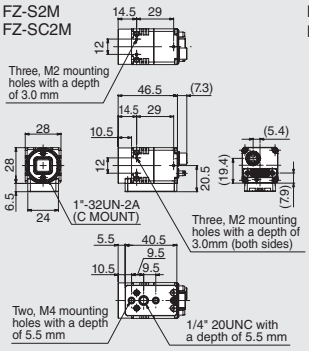
■ 300,000-pixel camera

FZ-S
FZ-SC



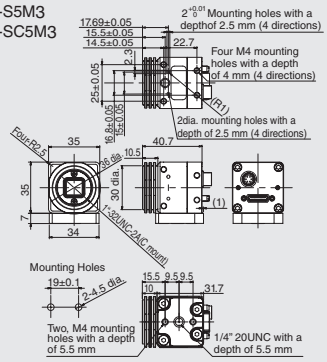
■ 2 million-pixel camera

FZ-S2M
FZ-SC2M



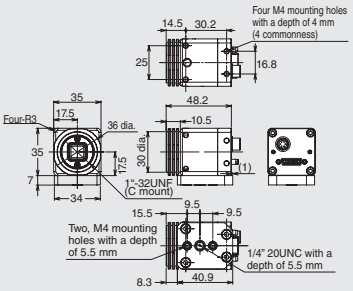
■ 5 million-pixel camera

FZ-S5M3
FZ-SC5M3



■ High-speed Camera

FZ-SH
FZ-SHC

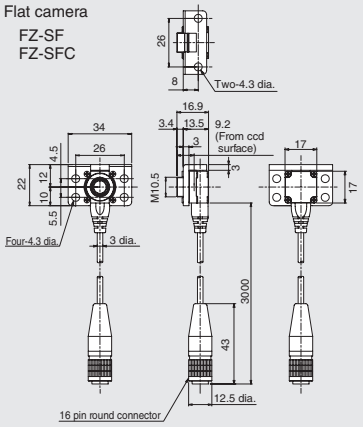


Small digital cameras

■ Camera head

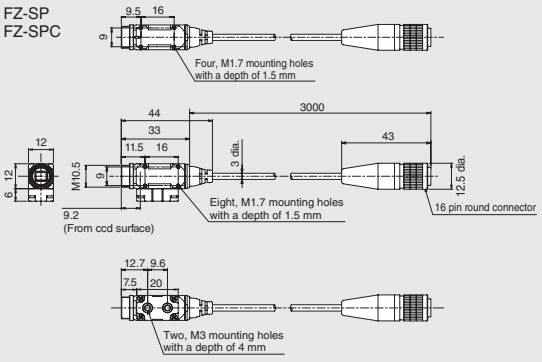
Flat camera

FZ-SF
FZ-SFC



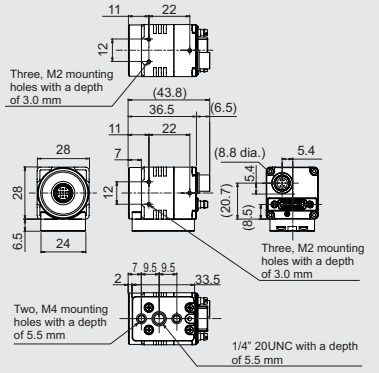
Pen-shaped camera

FZ-SP
FZ-SPC



■ Camera amplifier

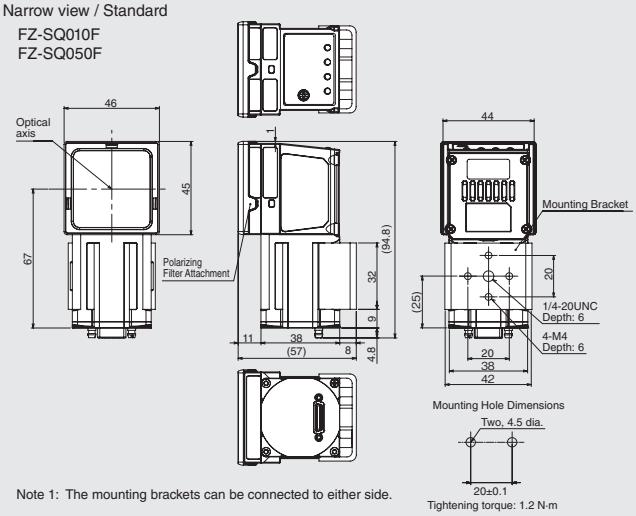
Can be used for both flat cameras and pen-shaped cameras



■ Intelligent Compact Cameras (Dimensional drawings are provided here only for the products that have undergone design changes as of Dec. 2012.)

Narrow view / Standard

FZ-SQ010F
FZ-SQ050F

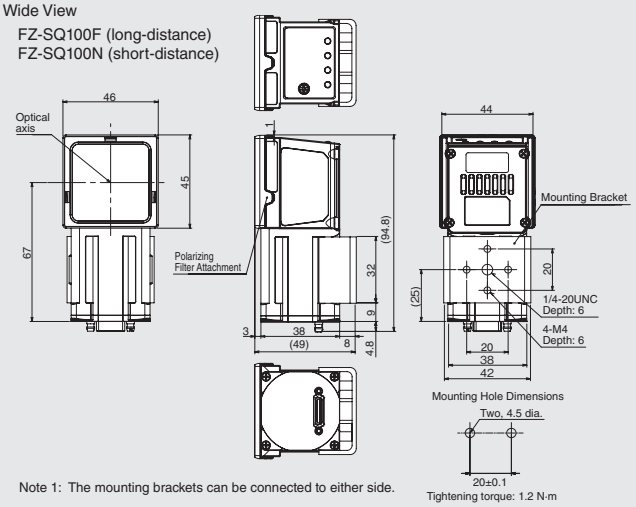


Note 1: The mounting brackets can be connected to either side.

Tightening torque: 1.2 N·m

Wide View

FZ-SQ100F (long-distance)
FZ-SQ100N (short-distance)



Note 1: The mounting brackets can be connected to either side.

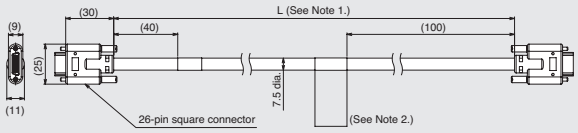
Tightening torque: 1.2 N·m

Cables

Camera Cables

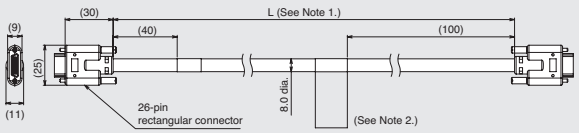
■ Camera Cable

FZ-VS3



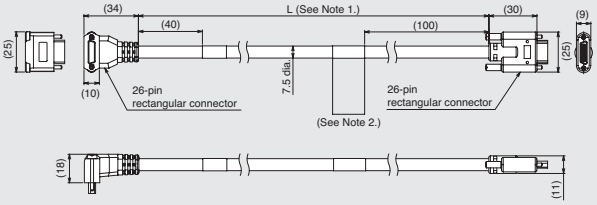
■ Bend resistant Camera Cable

FZ-VSB3



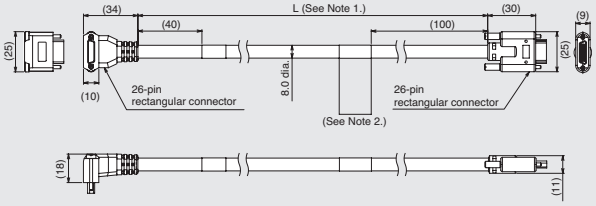
■ Right-angle Camera Cable

FZ-VSL3



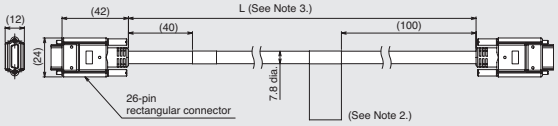
■ Bend resistant Right-angle Camera Cable

FZ-VSLB3



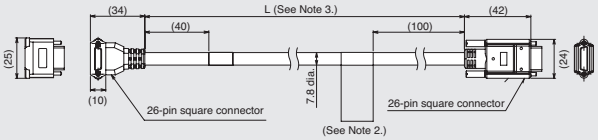
■ Long-distance Camera Cable

FZ-VS4



■ Long-distance Right-angle Camera Cable

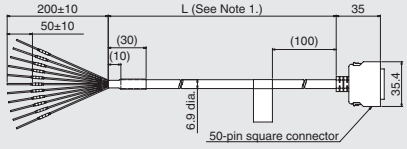
FZ-VSL4



Note 1: Cable is available in 2m/3m/5m/10m.
2: Each camera cables has polarity.
Please ensure that the name plate side of the cable is connected to the controller.
3: Cable is available in 15m.

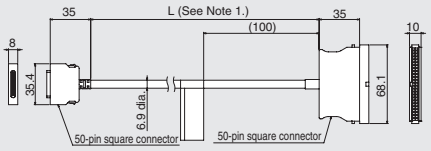
Parallel Cable

FZ-VP



Note 1: cable is available in 2m/5m.

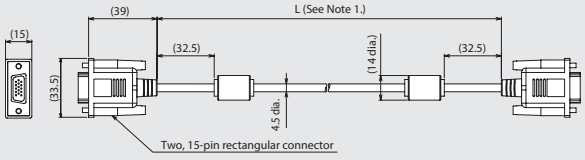
FZ-VPX



Note 1: cable is available in 2m/5m.

Monitor Cable

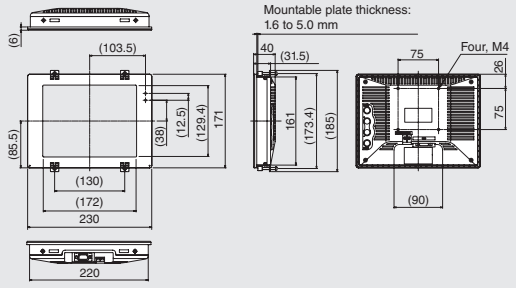
FZ-VM



Note 1: Cable is available in 2m/5m.

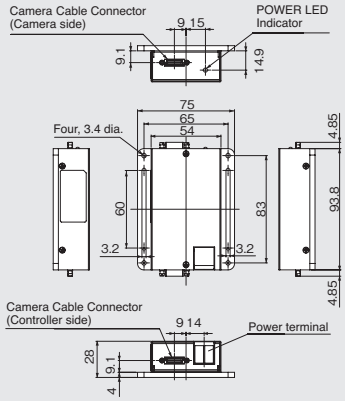
LCD Monitor

FZ-M08



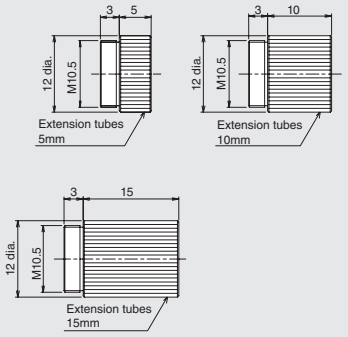
Camera Cable Extension Unit

FZ-VSJ



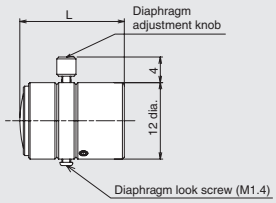
Extension Tubes for Small Camera

FZ-LESR



Lens for Small Camera

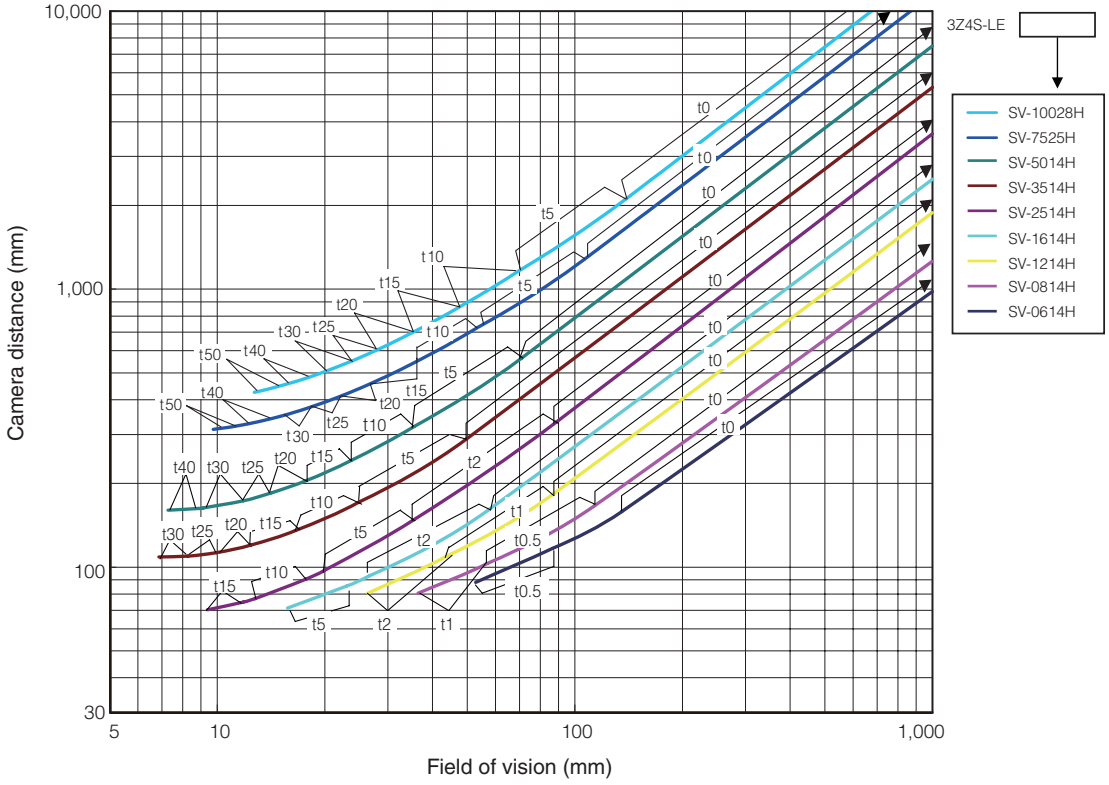
FZ-LES Series



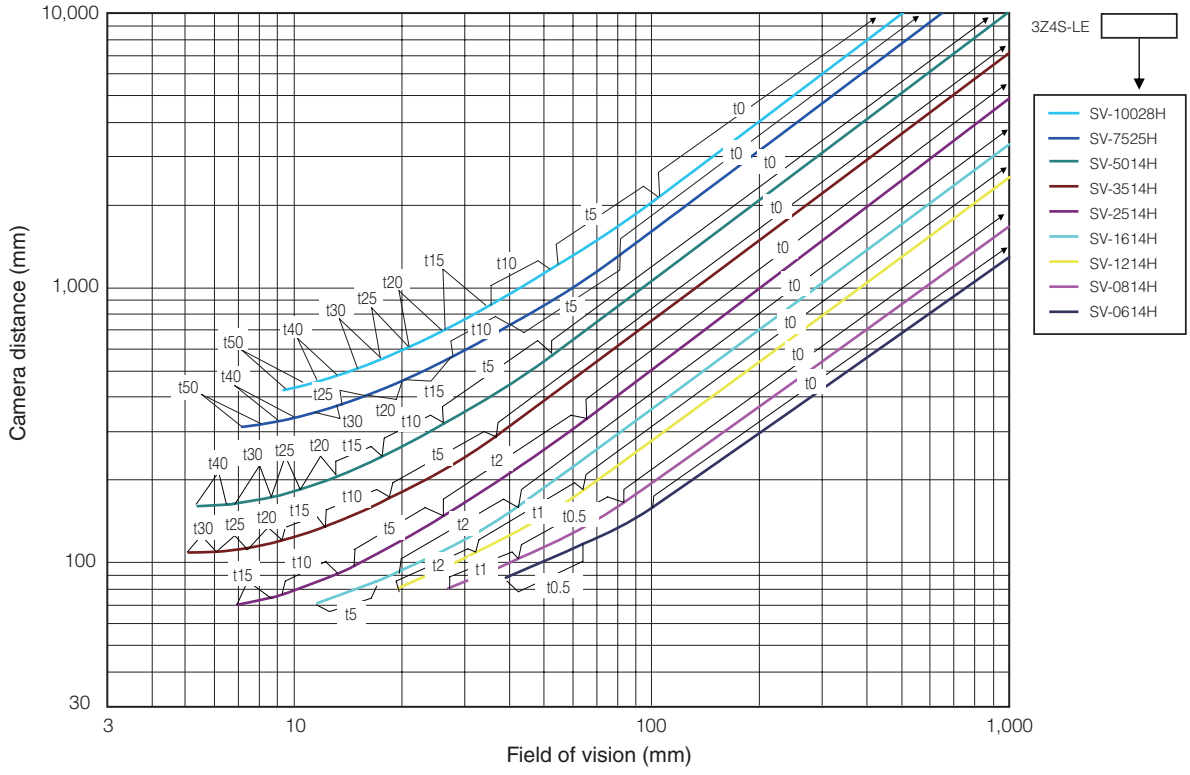
Lenses Model	Focal length	Brightness	Maximum outside diameter	Overall length
FZ-LES3	3 mm	F2.0	12 dia.	16.4 mm
FZ-LES6	6 mm	F2.0	12 dia.	19.7 mm
FZ-LES16	16 mm	F3.4	12 dia.	23.1 mm
FZ-LES30	30 mm	F3.4	12 dia.	25.5 mm

Optical Chart

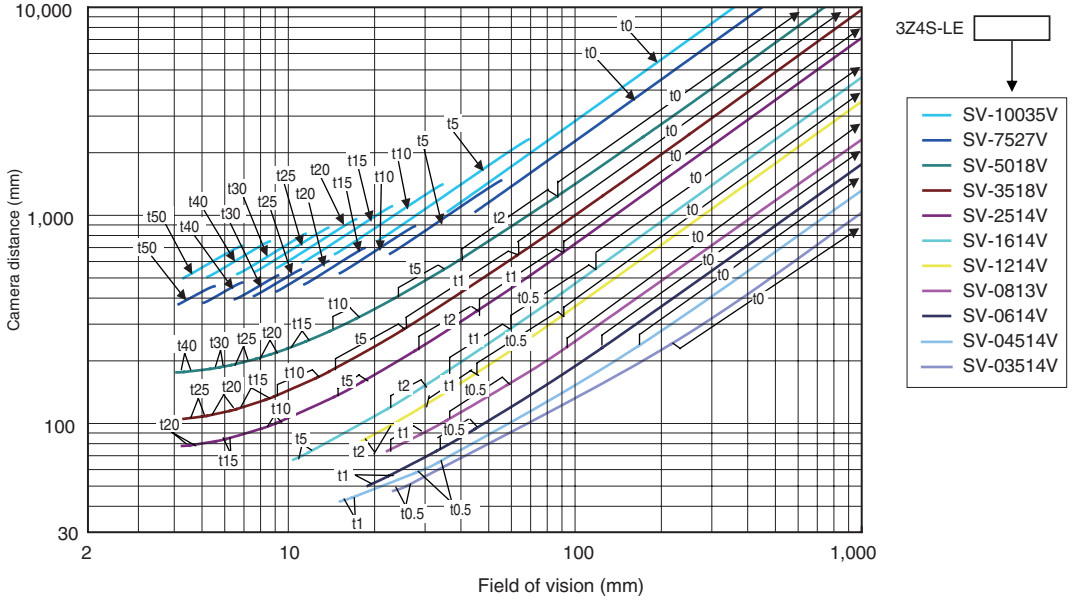
5 million-pixel digital camera FZ-S□5M3



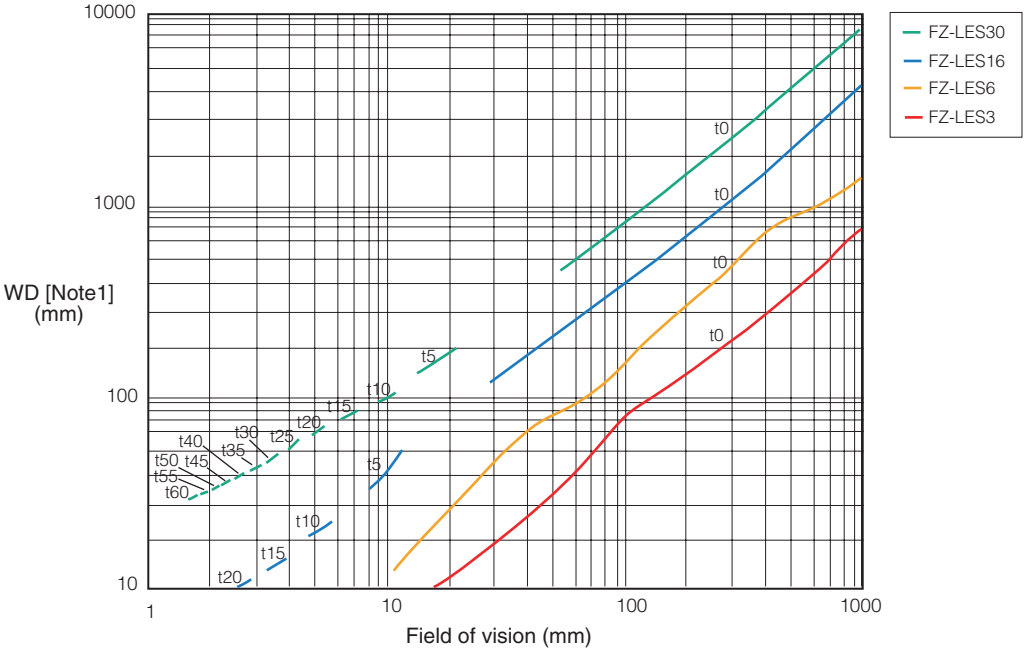
2 million-pixel digital camera FZ-S□2M



300,000-pixel High-speed camera FZ-SH□, and Digital camera FZ-S□



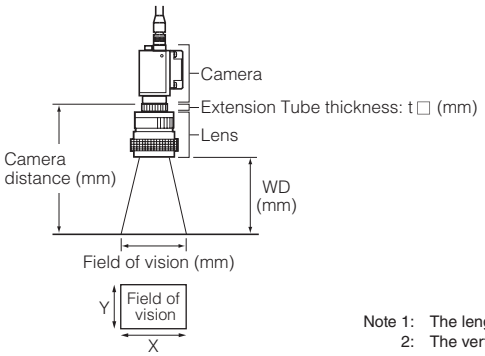
300,000-pixel small digital cameras FZ-SF□, FZ-SP□



Note 1: The vertical axis represents WD, not installation distance.

■ Meaning of Optical Chart

The X axis of the optical chart shows the field of vision (mm) (See Note 1.), and the Y axis of the optical chart shows the camera installation distance (mm) (See Note 2.).



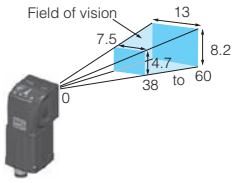
Note 1: The lengths of the fields of vision given in the optical charts are the lengths of the Y axis.
2: The vertical axis represents WD for small cameras.

Intelligent Compact Cameras

(Unit: mm)

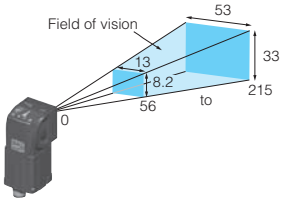
■Narrow View

FZ-SQ010F



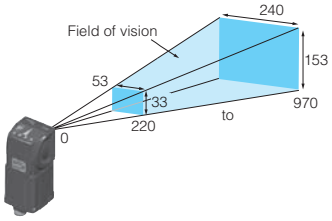
■Standard

FZ-SQ050F



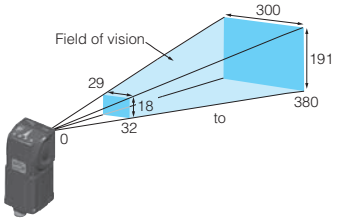
■Wide View (Long-distance)

FZ-SQ100F



■Wide View (Short-distance)

FZ-SQ100N



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