E3ZM-B

CSM_E3ZM-B_DS_E_4_8

Excellent PET Bottle Detection

- New detection method that is independent of bottle shape, position, and contents.
- Automatic compensation against effects of contamination and temperature (except E3ZM-B□T).
- Product lineup includes models with adjuster (E3ZM-B□T).
- Detects transparent objects made by PET, resin, and glass.





Refer to Safety Precautions on page 10.

For the most recent information on models that have been certified for safety standards, refer to your OMRON website.

Features

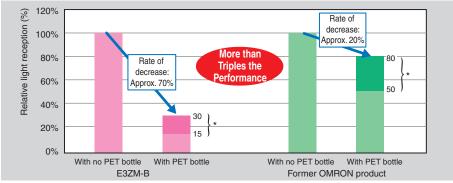
Industry Top P-opaquing and a Coaxial Optical System Eliminate Dependence on the Bottle's Shape, Position, Transparency, and Contents.

P-opaquing: Polarization-opaquing

Patented

(Refer to page 9 for a technical description.)

The E3ZM-B more than triples conventional detection performance, with outstanding stability.



*Depending on the shape and position of the PET bottle.

Industry Top AC³ Function Automatically Compensates Effects of Soiling and Temperature

AC3: Auto Compensation Control for Contamination (Refer to page 9 for a technical description.)

Parameters require resetting when static electricity causes dust to adhere to the surface of the Sensor or Reflector, or when the light emission power drops due to temperature- or time-related changes. Original OMRON light emission control technology greatly reduces the resetting work involved.



Initial Condition . . . Contamination . . . Auto Compensation

OMRON 1

Teaching with No Workpiece Required -- Quick and Easy Setting

There is no need for delicate sensitivity adjustments.

Simply adjust the optical axes of the Sensor and Reflector, then press the Teaching button twice.

This high-reliability design eliminates worries about variations in the sensitivity settings of different operators.



Industry Top IP69K Degree of Protection with an SUS316L Housing

The housing is constructed of corrosion-resistant SUS316L, and the display cover is PES (polyethersulfone) or PEI (polyetherimid). Both materials are highly resistant to the effects of detergents and disinfectants.

IP69K degree of protection also allows the E3ZM-B to withstand washing with high-temperature, high-pressure water.

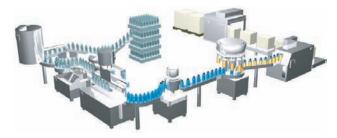
This makes the E3ZM-B well suited to use in sites requiring a high level of hygiene.





A Wide Ambient Temperature Range of -40 to 60°C

This wide temperature range meets the needs of the many and diverse applications in the beverage industry.



Applications



Detecting Plastic Bottles

Precautions for Correct Use

The E3ZM-B□1/-B□6 are not applicable for detecting transparent objects that exhibit no birefringence, such as glass bottles.

Transparent objects made of resin also exhibit little birefringence, and cannot be detected with complete stability. Check the detection stability of objects such as these prior to actual operation.

Ordering Information

Sensors [Refer to Dimensions on page 12.]

Red light

	Appear-	Sensitivity	Connection			Model			
Sensing method	ance adjustment method Sensing distance			Special reflector	NPN output	PNP output			
			Connector separ	Order E3ZM-B61 2M	E3ZM-B81 2M				
		Teaching			S	separately	E3ZM-B66	E3ZM-B86	
		type	Pre-wired (2 m)			Included	E3ZM-B61-C 2M	E3ZM-B81-C 2M	
Retroreflective			Connector (M8, 4 pins)	500 mr			E3ZM-B66-C	E3ZM-B86-C	
with MSR function			Pre-wired (2 m)	[100 mm])* 	Order separately	E3ZM-B61T 2M	E3ZM-B81T 2M	
		One-turn adjuster	Connector (M8, 4 pins)		S		E3ZM-B66T	E3ZM-B86T	
		type Pre-wired (2 m) Connector (M8, 4 pins)			Included	E3ZM-B61T-C 2M	E3ZM-B81T-C 2M		
					IIIC	moiaded	E3ZM-B66T-C	E3ZM-B86T-C	

^{*}Values in parentheses indicate the minimum required distance between the Sensor and Reflector.

Accessories

Special Retroreflector (A Retroreflector is provided depending on the model number. Check the model number in the remarks column.) [Refer to Dimensions on page 12.]

Name	Model	Sensing distance (rated) E3ZM-B□1(T)/-B□6(T)	Quantity	Remarks
	E39-RP1	500 mm [100 mm]*	1	A Reflector is provided with the E3ZM-B□□(T)-C. A Reflector is not provided with the Sensor.
Special Polarizing Reflector	E39-RSP1	250 mm [0 mm] *	1	A Reflector is not provided with the Sensor. The MSR function is enabled.
	E39-RP37	250 mm [0 mm] *	1	A Reflector is not provided with the Sensor. The MSR function is enabled.

Note: Previous OMRON Retroreflective Reflectors (E39-R1/-R1S/-R2/-R3/-R9/-R10/-R1K/-RS1/-RS2/-RS3, etc.) cannot be used with the E3ZM-B. *Values in parentheses indicate the minimum required distance between the Sensor and Reflector.

Mounting Brackets A Mounting Bracket is not provided with the Sensor. Order a Mounting Bracket separately if required. [Refer to *Dimensions* on E39-L/E39-S/E39-R, E39-L ...]

Appearance	Model	Quantity	Remarks	Appearance	Model	Quantity	Remarks
	E39-L153 (SUS304) *1	1	- Mounting Brackets		E39-L98 (SUS304) *2	1	Metal Protective Cover Bracket
ac -	E39-L104 (SUS304) *1	1	Mounting Diabnots		E39-L150 (SUS304)	1 set	(Sensor adjuster)
	E39-L43 (SUS304) *2	1	Horizontal Mounting Bracket		E39-L151 (SUS304)	1 set	Easily mounted to the aluminum frame rails of conveyors and easily adjusted. For vertical angle
	E39-L142 (SUS304) *2	1	Horizontal Protective Cover Bracket				adjustment
	E39-L44 (SUS304)	1	Rear Mounting Bracket		E39-L144 (SUS304) *2	1	Compact Protective Cover Bracket

Note: When using Through-beam models, order one bracket for the Receiver and one for the Emitter.

Sensor I/O Connectors (Sockets on One Cable End)

(Models for Connectors: A Connector is not provided with the Sensor. Be sure to order a Connector separately.) [Refer to Dimensions on XS3.]

Size	Specifications	Appearance		Cable		Model
		Straight *1		2 m		XS3F-E421-402-A
MQ (4 pipe)	Standard -	Straight	O NATIONAL PROPERTY OF THE PARTY OF THE PART	5 m	4-wire	XS3F-E421-405-A
M8 (4 pins)		L-shaped *1 *2		2 m		XS3F-E422-402-A
			5 m		XS3F-E422-405-A	

Note: The outer cover of the cable is made of PVC (polyvinyl chloride), the nut is make of SUS316L stainless steel, and the degree of protection is IP67 (IEC 60529). When high-pressure washing will be used, select an I/O Connector that has IP69K degree of protection.

*1. The connector will not rotate after connecting.

*2. The cable is fixed at an angle of 180° from the sensor emitter/receiver surface.

^{*1.} Cannot be used for Standard Connector models with mounting surface on the bottom. In that case, use Pre-wired Connector models.

^{*2.} Cannot be used for Standard Connector models.

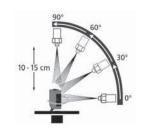
Ratings and Specifications

	Sensing method	Retroreflective with P-opaquing (*1) and MSR functions						
Model NPN output		E3ZM-B61(-C)/-B66(-C)	E3ZM-B61T(-C)/-B66T(-C) (*2)					
Item	PNP output	E3ZM-B81(-C)/-B86(-C)	E3ZM-B81T(-C)/-B86T(-C) (*2)					
Sensing distance		100 to 500 mm (Using E39-RP1)						
Standard s	sensing object	500-ml, transparent, round PET bottle (65-mm dia.)						
Directiona	l angle	Sensor: 3° to 10° Reflector: 30°						
Light sour	ce (wavelength)	Red LED (650 nm)						
Power sup	ply voltage	10 to 30 VDC, including 10% ripple (p-p)						
Current co	nsumption	450 mW max. (current consumption for a 30-V power supply voltage: 15 mA max.)	25 mA max.					
Control ou	tput	Load power supply voltage: 30 VDC max., Load cur Open-collector output (NPN/PNP output depending						
Operation	mode	Light ON/Dark ON cable switch selectable	Light ON/Dark ON switch selectable					
Protection	circuits	Reversed power supply polarity, Load short-circuit pand Reversed output polarity protection	protection, Mutual interference prevention,					
Response	time	Operate or reset: 1 ms max.						
Sensitivity	adjustment	Teaching method	One-turn adjuster					
Ambient illumination		Incandescent lamp: 3,000 lx max., Sunlight: 10,000 lx max.						
Ambient temperature range		Operating: -40 to 60°C (*3 *4), Storage: -40 to 70°C (with no icing or condensation)	Operating: -25 to 55°C (*3), Storage: -40 to 70°C (with no icing or condensation)					
Ambient h	umidity range	Operating: 35% to 85%, Storage: 35% to 95% (with no condensation)						
Insulation	resistance	20 MΩ min. at 500 VDC						
Dielectric :	strength	1,000 VAC, 50/60 Hz for 1 min						
Vibration r	esistance	Destruction: 10 to 55 Hz, 1.5-mm double amplitude for 2 hours each in X, Y, and Z directions						
Shock resi	istance	Destruction: 500 m/s² 3 times each in X, Y, and Z directions						
Degree of	protection *5	IEC IP67, DIN 40050-9: IP69K						
Connectio	n method	Pre-wired cable (standard length: 2 m) or M8 4-pin connector						
Indicators		Operation indicator (yellow), Stability indicator (green), and Teaching indicator (red)						
Weight (packed state)		Pre-wired models: Approx. 85 g Connector models: Approx. 35 g	Pre-wired models (2-m cable): Approx. 70 g Connector models: Approx. 20 g					
	Housing	SUS316L						
Lens		PMMA (polymethylmethacrylate)						
Materials	Indication	PES (polyethersulfone)	PEI (Polyetherimide)					
	Buttons	Fluoro rubber						
	Cable	PVC (polyvinyl chloride)						
Accessori	es *6	Instruction sheet, Special Reflector (E3ZM-B□□-C	only)					

IP69K is a protection standard against high temperature and high-pressure water defined in the German standard DIN 40050, Part 9. The test piece is sprayed with water at 80°C at a water pressure of 80 to 100 BAR using a specified nozzle shape at a rate of 14 to 16 liters/min.

The distance between the test piece and nozzle is 10 to 15 cm, and water is sprayed horizontally for 30 seconds each at 0°, 30°, 60°, and 90° while rotating the test piece on a horizontal plane.

*6. Mounting Brackets must be ordered separately.



^{*1.} For information on the P-opaquing function, refer to → pages 1 and 9.
*2. If a sensing object such as a glass plate is being used, the light reception level may not be attenuated sufficiently.

In the following cases, be sure to test operation sufficiently under actual operating conditions.

¹⁾ If the temperature varies more than 5°C

²⁾ If the Sensor or Reflector moves due to vibration

*3. Do not bend the cable in temperatures of –25°C or lower.

*4. This value applies when an E39-RP1 Reflector is used.

The ambient operating temperature range when the E39-RSP1 or E39-RP37 is used is -25 to 55°C.

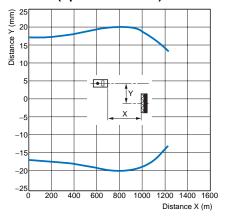
^{*5.} IP69K Degree of Protection Specification

Engineering Data (Reference Value)

Parallel Operating Range (Horizontal)

E3ZM-B□1/B□6 +

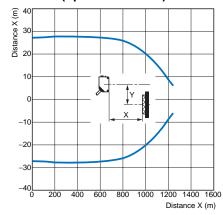
E39-RP1 (Special Reflector)



Parallel Operating Range (Vertical)

E3ZM-B□1/B□6 +

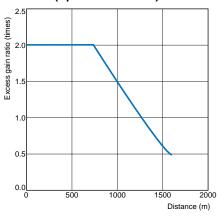
E39-RP1 (Special Reflector)



Excess Gain vs. Distance

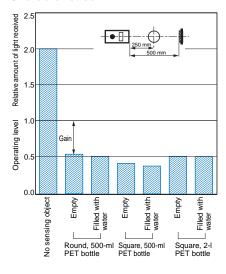
E3ZM-B 1/B 6 +

E39-RP1 (Special Reflector)

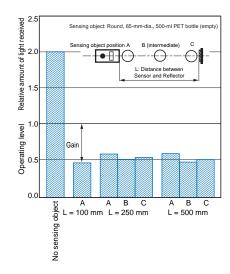


Note: The AC^3 function controls the excess gain ratio to be a constant multiple of 2.

Dark Excess Gain vs. Sensing Object Characteristics



Dark Excess Gain vs. Position

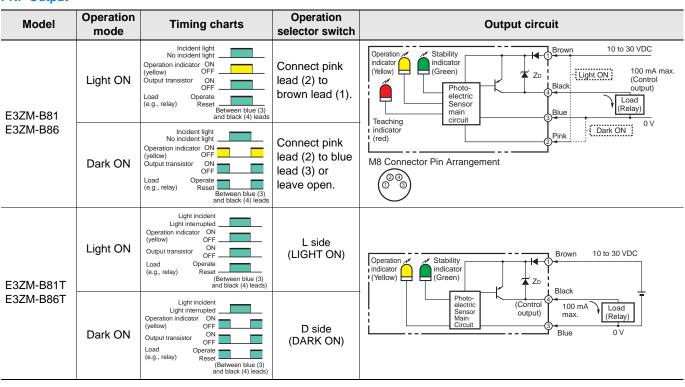


I/O Circuit Diagrams

NPN Output

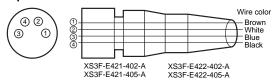
Model	Operation mode	Timing charts	Operation selector switch	Output circuit		
E3ZM-B61	Light ON	Incident light No incident light Operation indicator ON (yellow) OFF Output transistor OFF Load Operate (e.g., relay) Between brown (1) and black (4) leads	Connect pink lead (2) to brown lead (1).	Operation of Stability indicator (Green) Photo-electric Sensor main circuit Teaching Stability indicator (Green) Photo-or selectric Sensor main circuit OV		
E3ZM-B66	Dark ON	Incident light No incident light Operation indicator ON (yellow) OFF Output transistor ON Load Operate (e.g., relay) Reset Reset brown (1) and black (4) leads	Connect pink lead (2) to blue lead (3) or leave open.	Teaching ov indicator (red) M8 Connector Pin Arrangement		
E3ZM-B61T	Light ON	Light incident Light incident Light interrupted Operation indicator ON (yellow) OFF Output transistor OFF Load Operate (e.g., relay) Reset (Between brown (1) and black (4) leads)	L side (LIGHT ON)	Operation Operat		
E3ZM-B66T	Dark ON	Light incident Light interrupted Operation indicator ON (yellow) Otf Output transistor OF Load (e.g., relay) Reset (Between brown (1) and black (4) leads)	D side (DARK ON)	Photo- electric Sensor Main Circuit ZD Black Blue		

PNP Output



Plugs (Sensor I/O Connectors)

M8 4-pin Connectors



Classification	Wire color	Connector pin No.	Application
DC	Brown	1	Power supply (+V)
	White	2	Operation selection *
	Blue	3	Power supply (0 V)
•	Black	4	Output

Note: The above M8 Connectors made by OMRON are IP67. Do not use them in an environment where IP69K is required.

^{*}Not available on the E3ZM-B

Nomenclature

Teaching Models

E3ZM-B□



One-turn Adjuster Models

E3ZM-B□T



Teaching Method

Note: When the Sensor is first unpacked and used, the teaching indicator (red) will flash slowly to show that teaching has not yet been done. This does not indicate a malfunction. Use the following procedure to conduct teaching.

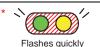
1. Install the Sensor and Reflector and adjust the optical axis (without placing a Sensing objects between them).

Then press and hold the TEACH button for at least 2 seconds.



The teaching indicator (red) will start flashing quickly.

Perform the following operation within 7 seconds after first starting to press the TEACH button. (After 7 seconds, the Unit will return to its initial condition.)



1

The stability indicator (green) and operation indicator (yellow) will retain their lit or OFF status, and the teaching indicator (red) will flash.

2. Press the TEACH button again.

Teaching will then begin.

The teaching indicator (red) will remain lit during the teaching operation.



When Teaching Is Successful

The teaching indicator (red) will go out. The Unit will then enter normal operating condition.

Dark ON setting



Light ON setting



When Teaching Is Not Successful

The teaching indicator (red) will flash slowly or quickly.



Flashes slowly or quickly

The teaching indicator (red) will then begin flashing even more slowly, indicating that the teaching operation should begin.



Flashes even more slowly

Repeat the operation starting with step 1.

Note: Depending on the amount of light received, the operation indicator and stability indicator may also change during the teaching operation.

Technical Descriptions

New Technology for Detecting Transparent Objects Exhibiting Birefringence Patented P-opaquing (Polarization-opaquing)

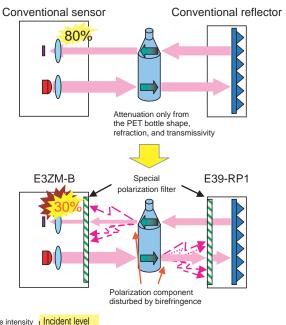
Conventional photoelectric sensors for detecting PET bottles depend on refraction due to the bottle's shape or on the attenuation of light intensity caused by surface reflection. However, it is difficult to attain a sufficient level of excess gain with these methods.

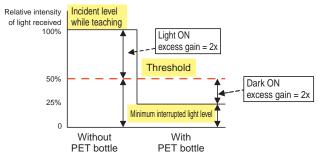
The E3ZM-B utilizes the birefringent (double refraction) property of PET bottles to dramatically increase the level of excess gain. The polarization component that is disturbed by the PET bottles as they pass along the line is cut by a special and unique OMRON polarization filter. This greatly lowers the intensity of the light received to provide stable detection with simple sensitivity adjustment.

"P-opaquing" is a word that was coined to refer to the process of applying polarization in order to opaque transparent objects that exhibit the property of birefringence.

The excess gain of the E3ZM-B is doubled for both light-ON and dark-ON applications.

The excellent stability of the E3ZM-B prevents malfunctions from occurring even if something causes the intensity of light received to fluctuate by $\pm 50\%$.





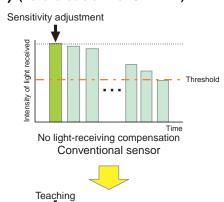
New Technology for Achieving Long-term Stability Patented AC³ (AC cube: Auto Compensation Control for Contamination) (Not available on the E3ZM-B□T)

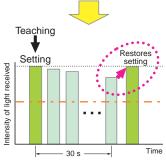
Conventional photoelectric sensors with built-in amplifiers are not equipped with functions to compensate for changes in the intensity of light received caused by dust and other lens-soiling matter, ambient temperature, and changes that occur in the LED over time. This makes it comparatively difficult to achieve long-term, stable detection of objects that exhibit little change in the intensity of light received, such as transparent objects.

The AC³ (AC cube) function provided on the E3ZM-B periodically feeds the intensity of light received during light-ON operation back to the light-emitting circuit, to keep the intensity equal to the value set by teaching.

This allows the E3ZM-B to attain long-term, stable detection while helping to cut down on maintenance requirements and improve the equipment operating ratio.

Note: The AC3 function cannot be used for dark-ON operation.





Intensity of light received is compensated every 30 s. E3ZM-B

Safety Precautions

Refer to Warranty and Limitations of Liability.

MARNING

This product is not designed or rated for directly or indirectly ensuring safety of persons.



Do not use it for such a purpose.

⚠ CAUTION

Do not use the product with voltage in excess of the rated voltage.



Excess voltage may result in malfunction or fire.

Never use the product with an AC power supply.



Otherwise, explosion may result.

When cleaning the product, do not apply a high-pressure spray of water to one part of the product. Otherwise, parts may become damaged and the degree of protection may be degraded.



Precautions for Safe Use

The following precautions must be observed to ensure safe operation of the Sensor.

Operating Environment

Do not use the Sensor in an environment where explosive or flammable gas is present.

Connecting Connectors

Be sure to hold the connector cover when inserting or removing the connector.

When using an XS3F Connector, be sure to tighten the connector lock by hand; do not use pliers or other tools. If the tightening is insufficient, the degree of protection will not be maintained and the Sensor may become loose due to vibration. The appropriate tightening torque is 0.3 to 0.4 N·m. When using another, commercially available connector, follow the usage and tightening torque instructions provided by the manufacturer.

Load

Do not use a load that exceeds the rated load.

Low-temperature Environments

Do not touch the metal surface with your bare hands when the temperature is low. Touching the surface may result in a cold burn.

Oily Environments

Do not use the Sensor in oily environments. They may damage parts and reduce the degree of protection.

Modifications

Do not attempt to disassemble, repair, or modify the Sensor.

Outdoor Use

Do not use the Sensor in locations subject to direct sunlight.

Cleaning

Do not use thinner, alcohol, or other organic solvents. Otherwise, the optical properties and degree of protection may be degraded.

Cleaning

Do not use highly concentrated cleaning agents. Otherwise, malfunction may result. Also, do not use high-pressure water with a level of pressure that exceeds the stipulated level. Otherwise, the degree of protection may be reduced.

Surface Temperature

Burn injury may occur. The Sensor surface temperature rises depending on application conditions, such as the ambient temperature and the power supply voltage. Use caution when operating or performing maintenance on the Sensor.

Cable Bending

Do not bend the cable in temperatures of -25° C or below. Otherwise, the cable may be damaged.

10

Precautions for Correct Use

Do not use the Sensor in any atmosphere or environment that exceeds the ratings.

Do not install the Sensor in the following locations.

- (1) Locations subject to direct sunlight
- (2) Locations subject to condensation due to high humidity
- (3) Locations subject to corrosive gas
- (4) Locations where the Sensor may receive direct vibration or shock

Connecting and Mounting

- (1) The maximum power supply voltage is 30 VDC. Before turning the power ON, make sure that the power supply voltage does not exceed the maximum voltage.
- (2) Laying Sensor wiring in the same conduit or duct as high-voltage wires or power lines may result in malfunction or damage due to induction. As a general rule, wire the Sensor in a separate conduit or use shielded cable.
- (3) Use an extension cable with a minimum thickness of 0.3 mm² and less than 100 m long.
- (4) Do not pull on the cable with excessive force.
- (5) Pounding the Photoelectric Sensor with a hammer or other tool during mounting will impair water resistance. Also, use M3 screws.
- (6) Mount the Sensor either using the bracket (order separately) or on a flat surface.
- (7) Be sure to turn OFF the power supply before inserting or removing the connector.

Power Supply

If a commercial switching regulator is used, ground the FG (frame ground) terminal.

Power Supply Reset Time

The Sensor will be able to detect objects 100 ms after the power supply is tuned ON. Start using the Sensor 100 ms or more after turning ON the power supply. If the load and the Sensor are connected to separate power supplies, be sure to turn ON the Sensor first.

Turning OFF the Power Supply

Output pulses may be generated even when the power supply is OFF. Therefore, it is recommended to first turn OFF the power supply for the load or the load line.

Load Short-circuit Protection

This Sensor is equipped with load short-circuit protection, but be sure to not short circuit the load. Be sure to not use an output current flow that exceeds the rated current. If a load short circuit occurs, the output will turn OFF, so check the wiring before turning ON the power supply again. The short-circuit protection circuit will be reset. The load short-circuit protection will operate when the current flow reaches 1.8 times the rated load current. When using a capacitive load, use an inrush current of 1.8 times the rated load current or lower.

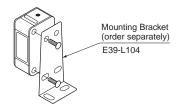
Water Resistance

Do not use the Sensor in water, rainfall, or outdoors.

When disposing of the Sensor, treat it as industrial waste.

Mounting Diagram

Use a mounting torque of 0.5 N·m max.



Resistance to Detergents, Disinfectants, and Chemicals

- The Sensor will maintain sufficient performance in typical detergents and disinfectants, but performance may suffer in some types of detergents, disinfectants, and chemicals.
 Refer to the following table prior to use.
- The E3ZM has passed detergent and disinfectant resistance testing for the substances listed in the following table. Use this table as a guide when considering detergents and disinfectants.

Туре	Product name	Con- centra- tion	Tem- pera- ture	Time
	Sodium hydroxide, NaOH	1.5%	70°C	240 h
	Potassium hydroxide, KOH	1.5%	70°C	240 h
Chemicals	Phosphoric acid, H ₃ PO ₄	2.5%	70°C	240 h
	Sodium hypochlorite, NaClO	0.3%	25°C	240 h
	Hydrogen peroxide, H ₂ O ₂	6.5%	25°C	240 h
Alkaline foaming cleansers	Topax 66s (Ecolab)	3.0%	70°C	240 h
Acidic foaming cleansers	Topax 56 (Ecolab)	5.0%	70°C	240 h
Disinfectants	Oxonia Active 90 (Ecolab)	1.0%	25°C	240 h
Distillectatils	TEK121 (ABC Compounding)	1.1%	25°C	240 h

Note: The Sensor was immersed in the above chemicals, detergents, and disinfectants for 240 h at the temperatures given, and then passed an insulation resistance test at 100 M Ω min.

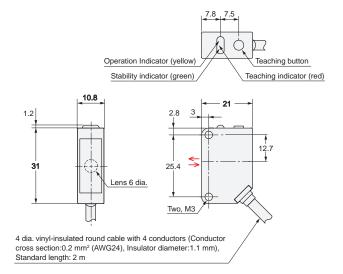
Dimensions

Sensors

Retro-reflective Models

Pre-wired Models E3ZM-B61 E3ZM-B81





Retro-reflective Models

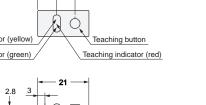
M8 Connector E3ZM-B66 E3ZM-B86





Two, M3

Lens 6 dia.



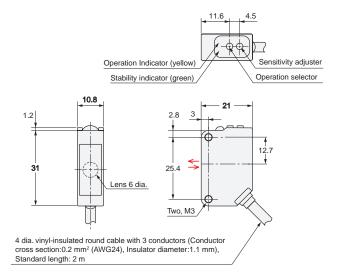
<u>M8×1</u>

Terminal No.	Specifications
1	+V
2	Operation selection
3	0 V
4	Output



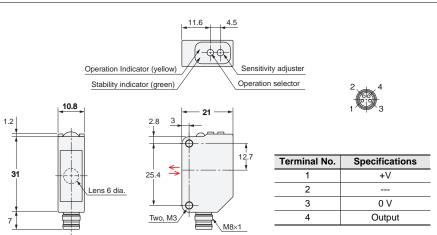
Retro-reflective Models

Pre-wired Models E3ZM-B61T(-C) E3ZM-B81T(-C)



Retro-reflective Models

M8 Connector E3ZM-B66T(-C) E3ZM-B86T(-C)

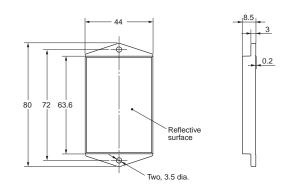


Accessory

Special Retroreflective Reflector

E39-RP1

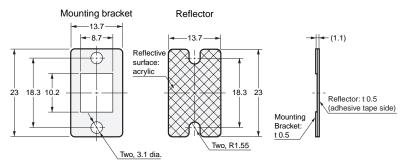




Material: <Reflective surface> acrylic <Rear surface> ABS

Special Retroreflective Reflector

E39-RP37



Material: <Reflective surface> acrylic

<Mounting plate> stainless steel (SUS301)

Note: The reflective plate and mounting plate (1) come as a set.

Special Retroreflective

Reflector

E39-RSP1



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